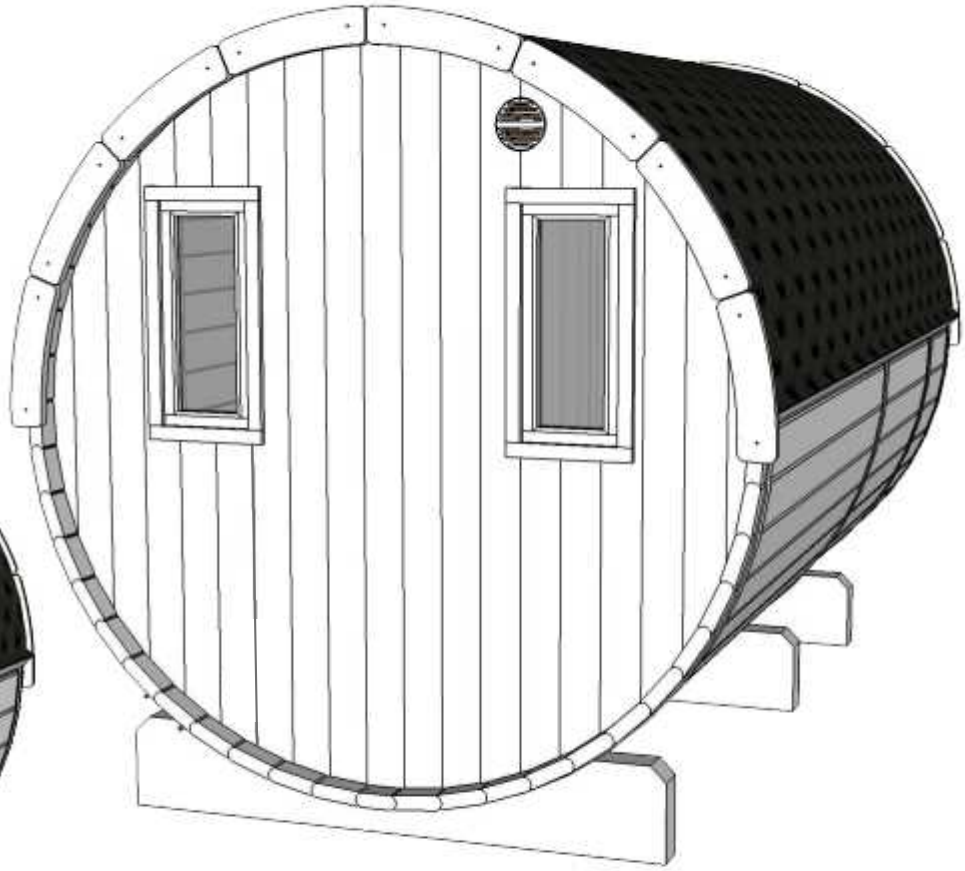
Sauna 400, D205

Please read the whole manual before You start.

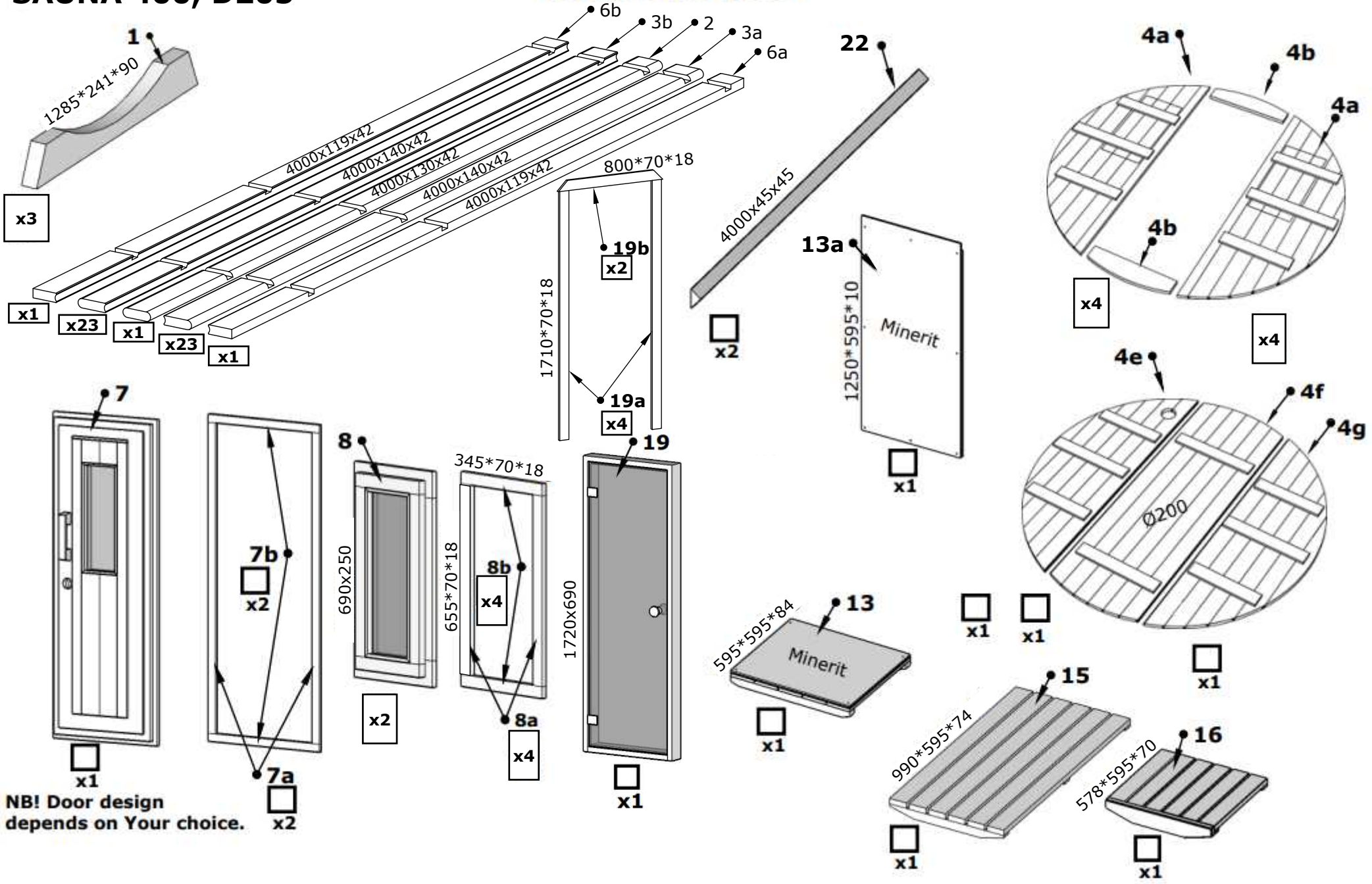
All given measurements are in millimeters.





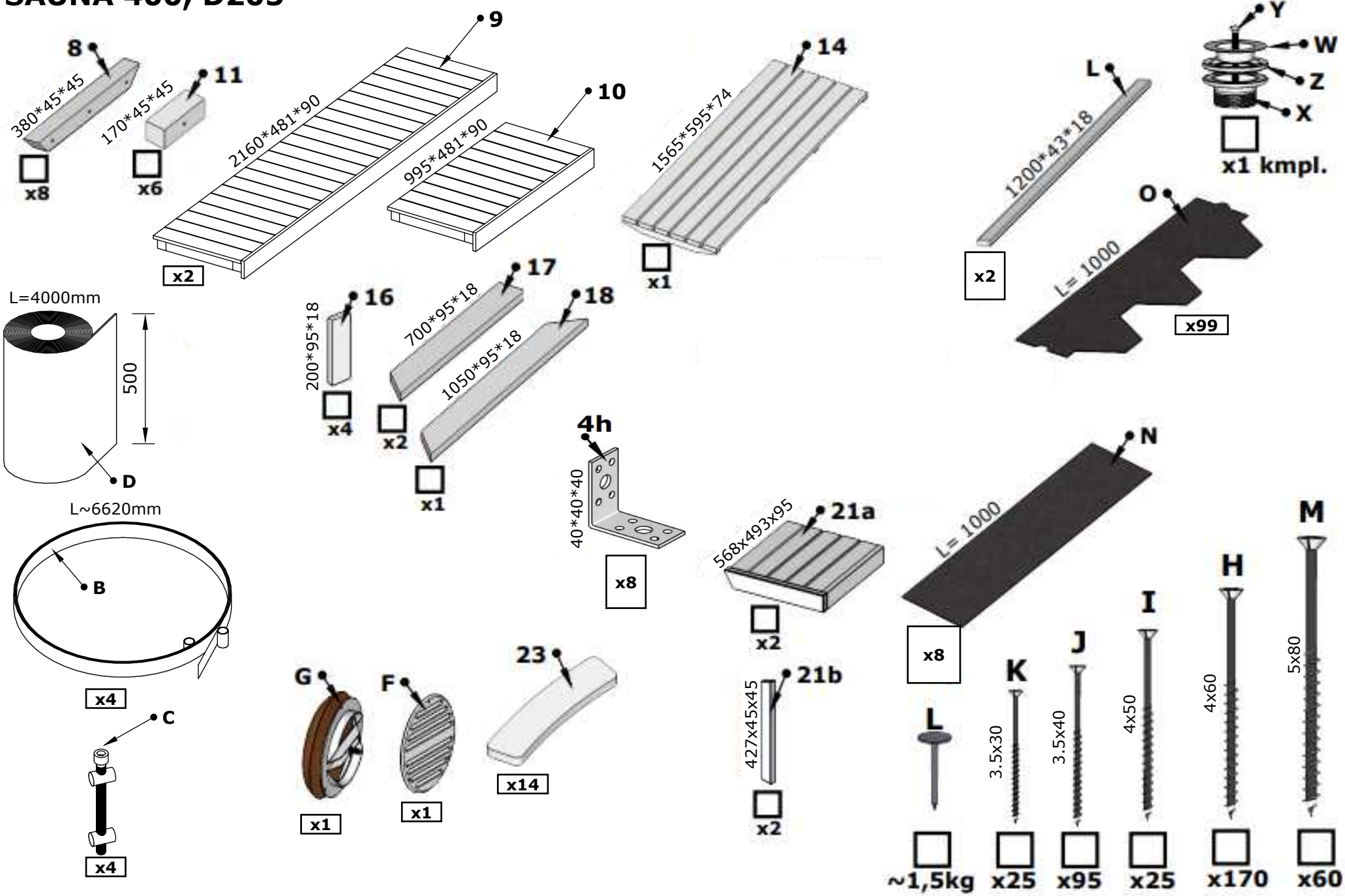
SAUNA 400, D205

Details list Nr. 1



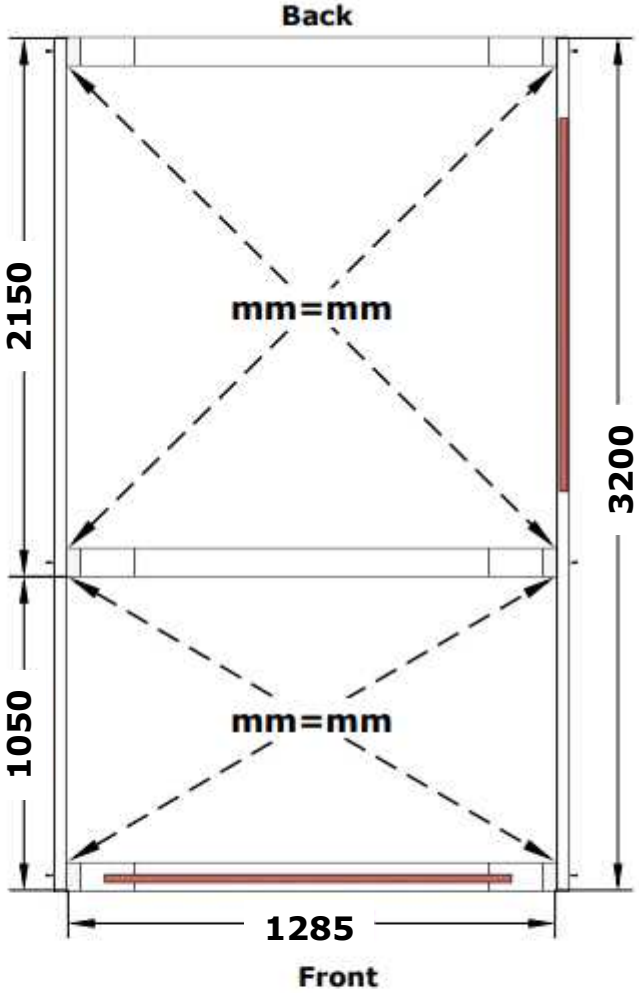
Details list Nr. 2

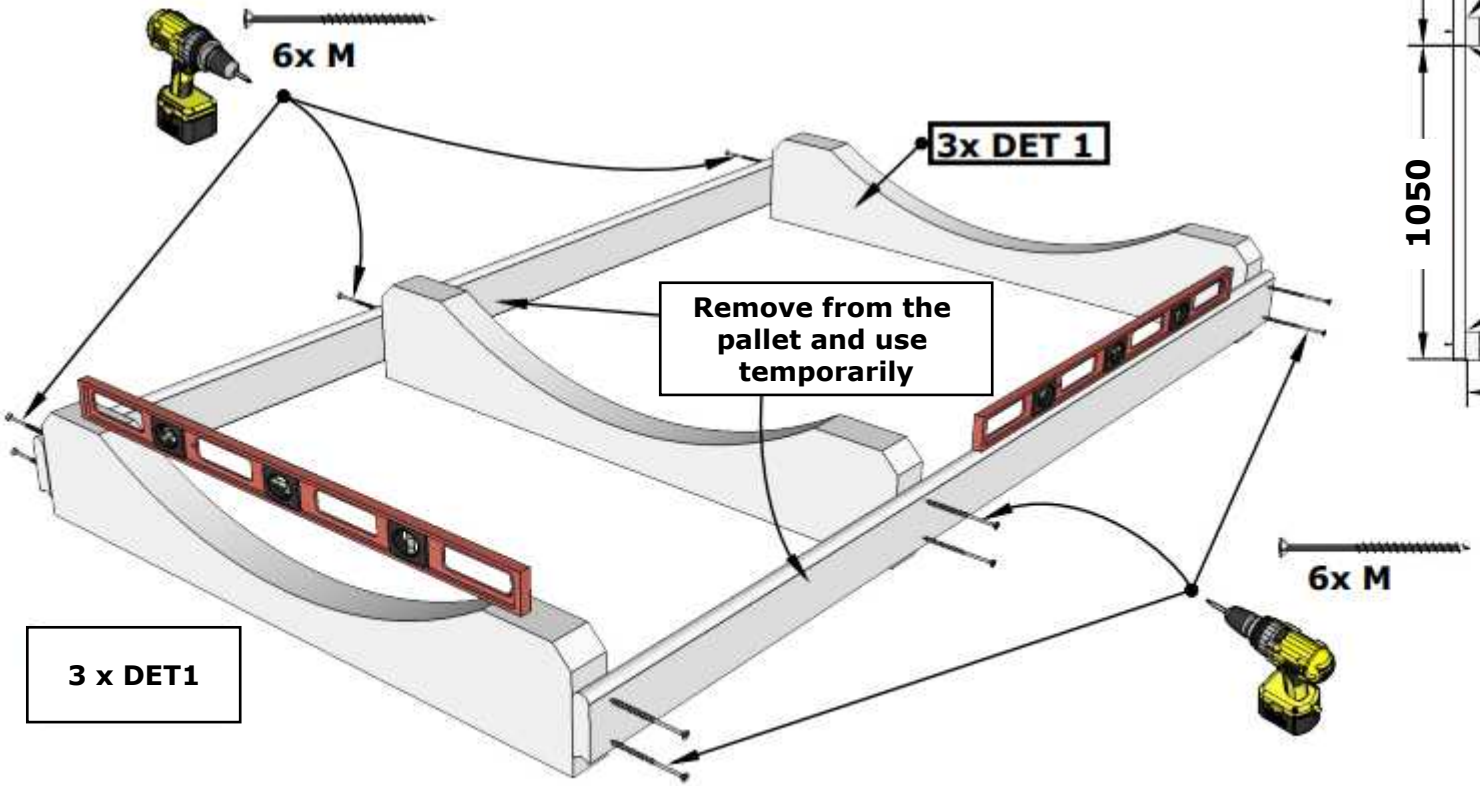
SAUNA 400, D205



Sauna 400, D205







1.

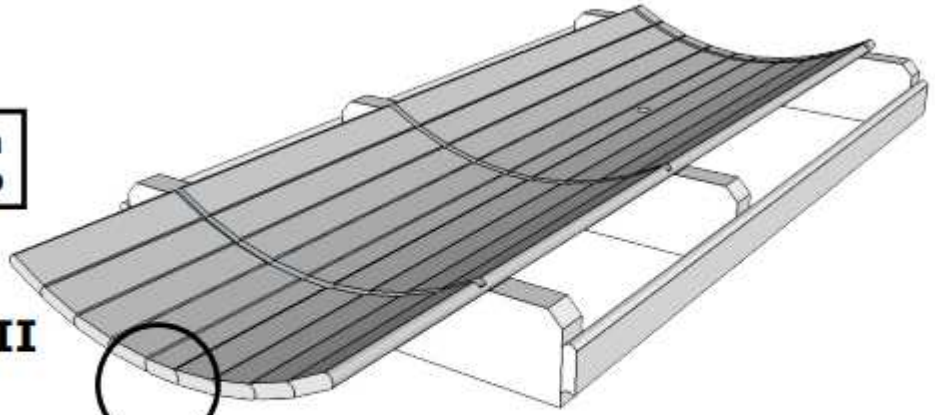
Sauna 400, D205

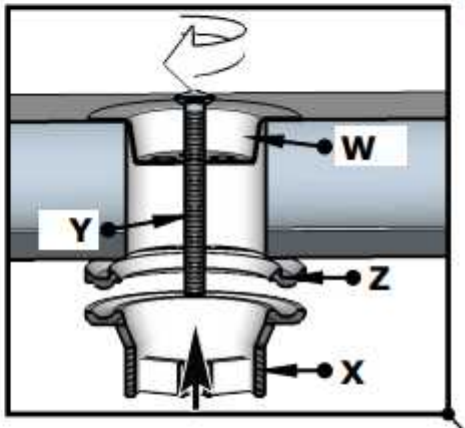


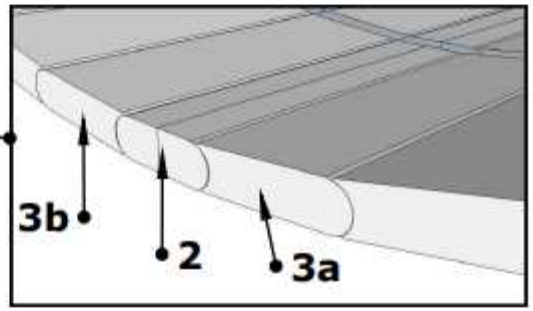


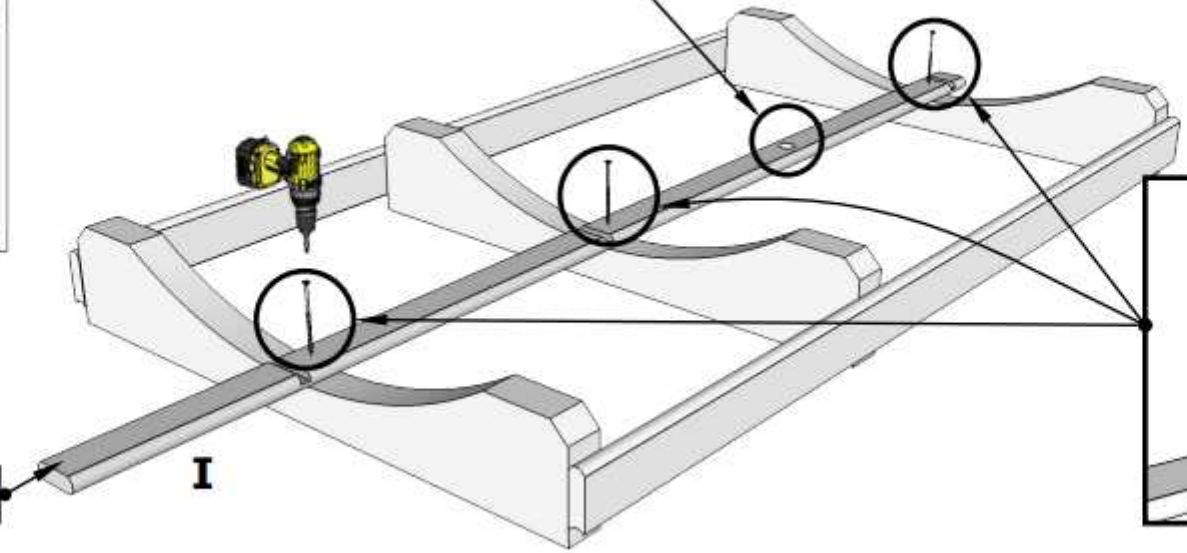
4 x DET 3a
4 x DET 3b

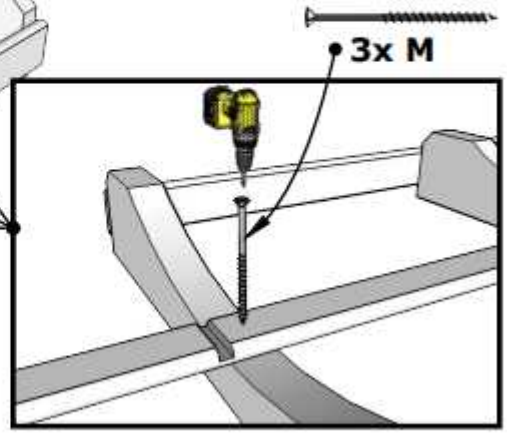
II











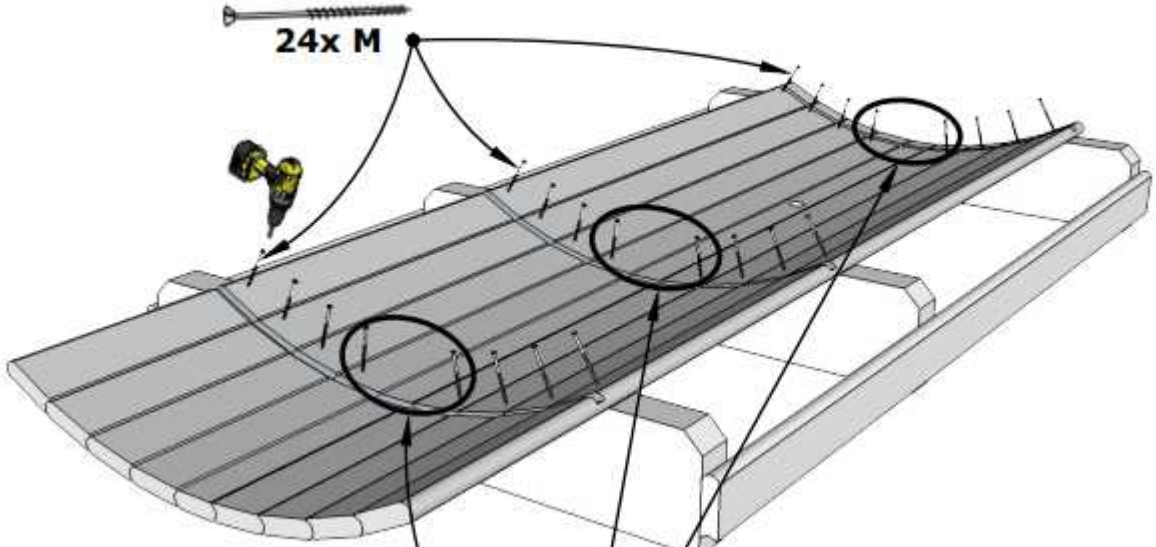
1x DET 2

I

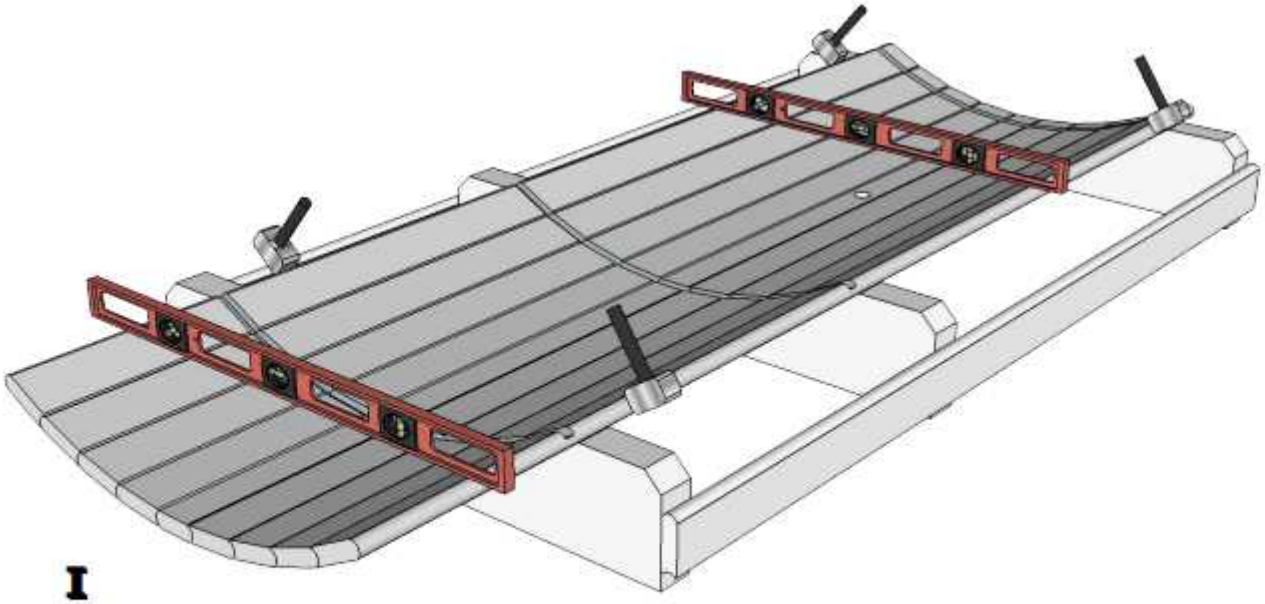
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Sauna 400, D205

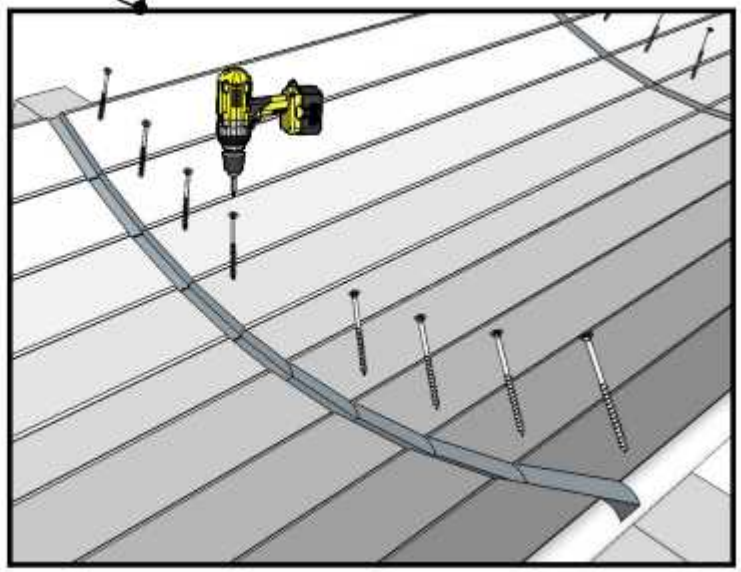




II



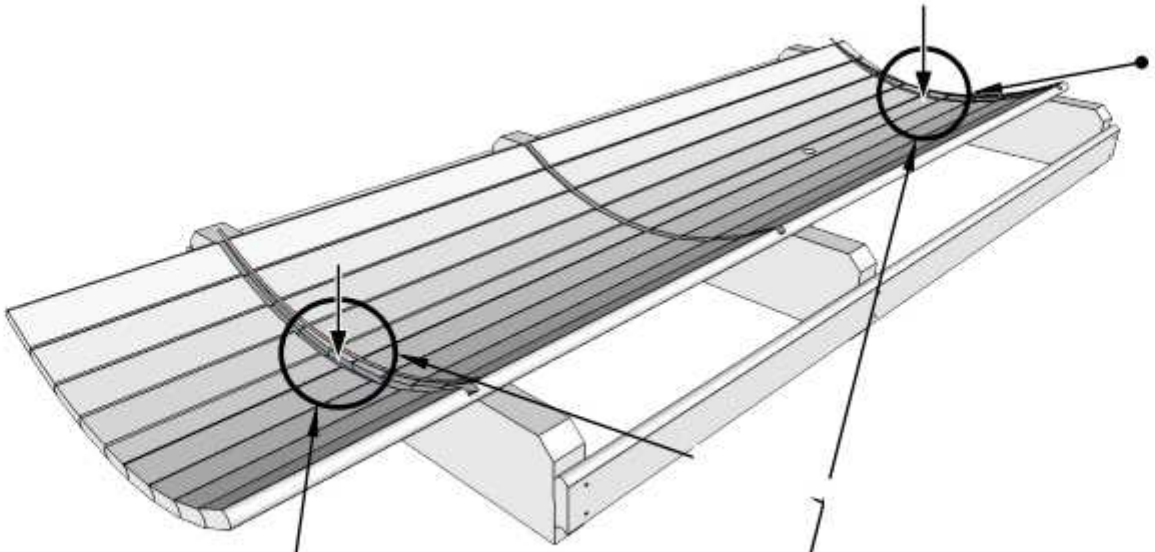
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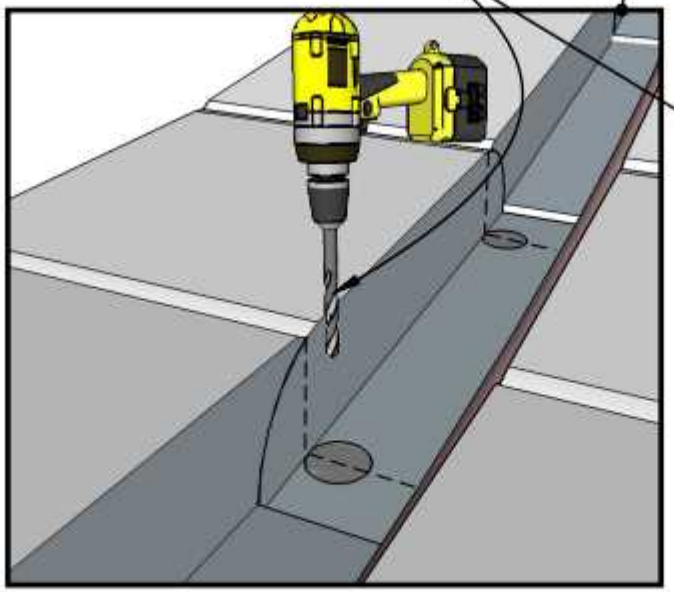
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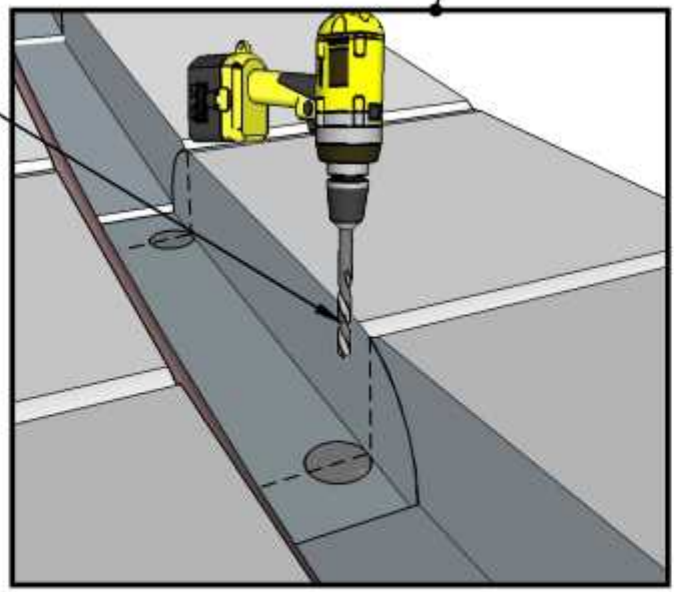
Sauna 400, D205

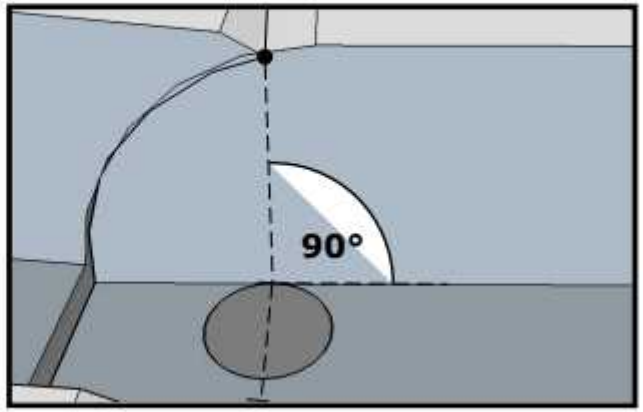




Drill 4 holes Ø10mm
in DET 2, outside



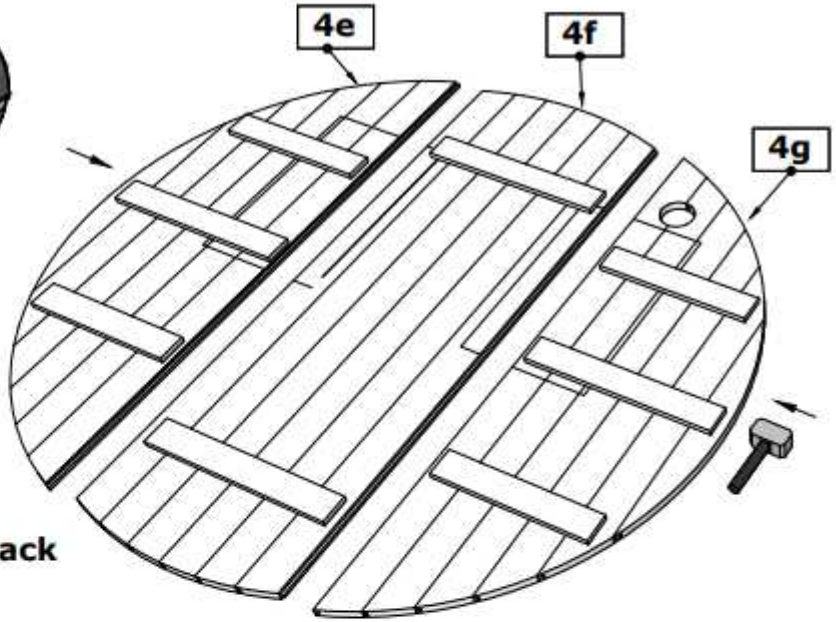


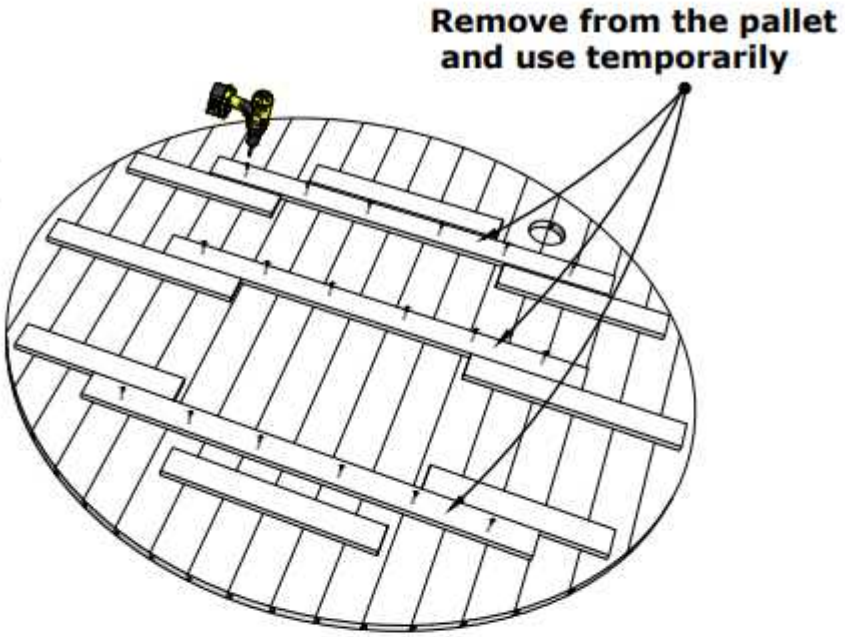


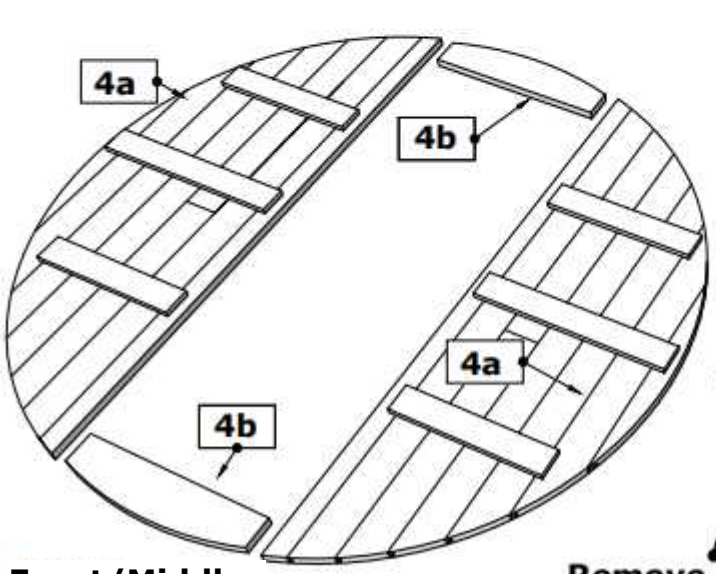
3A.

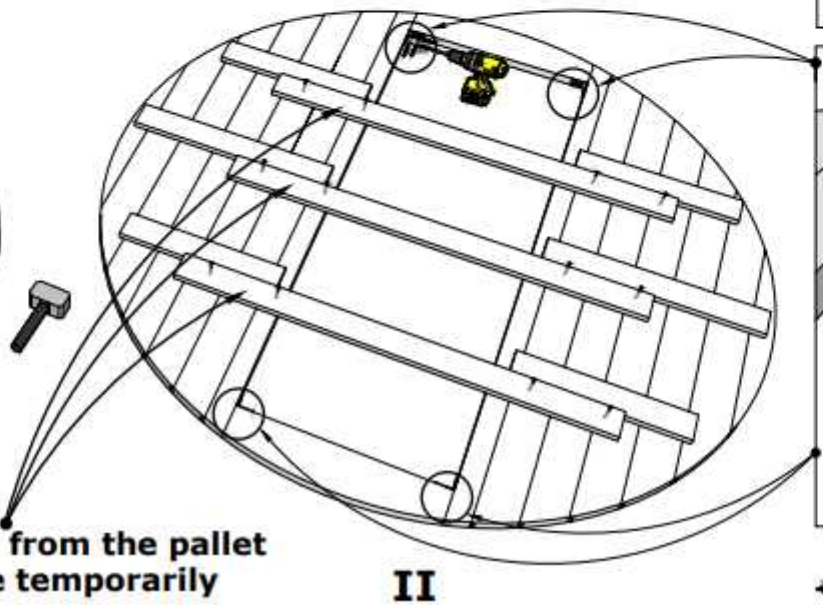
Sauna 400, D205

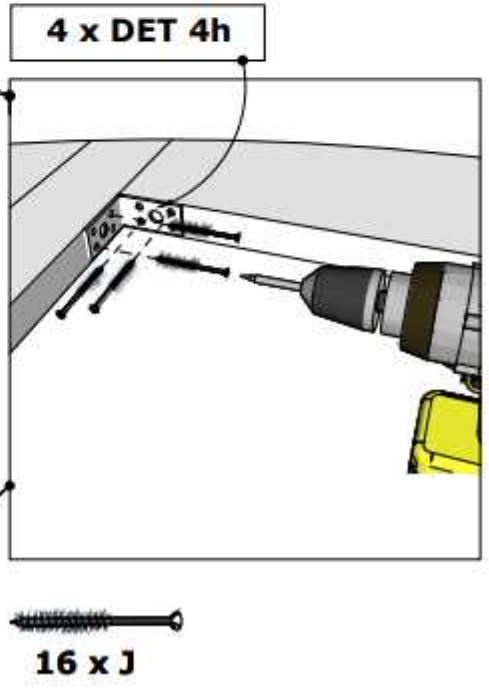








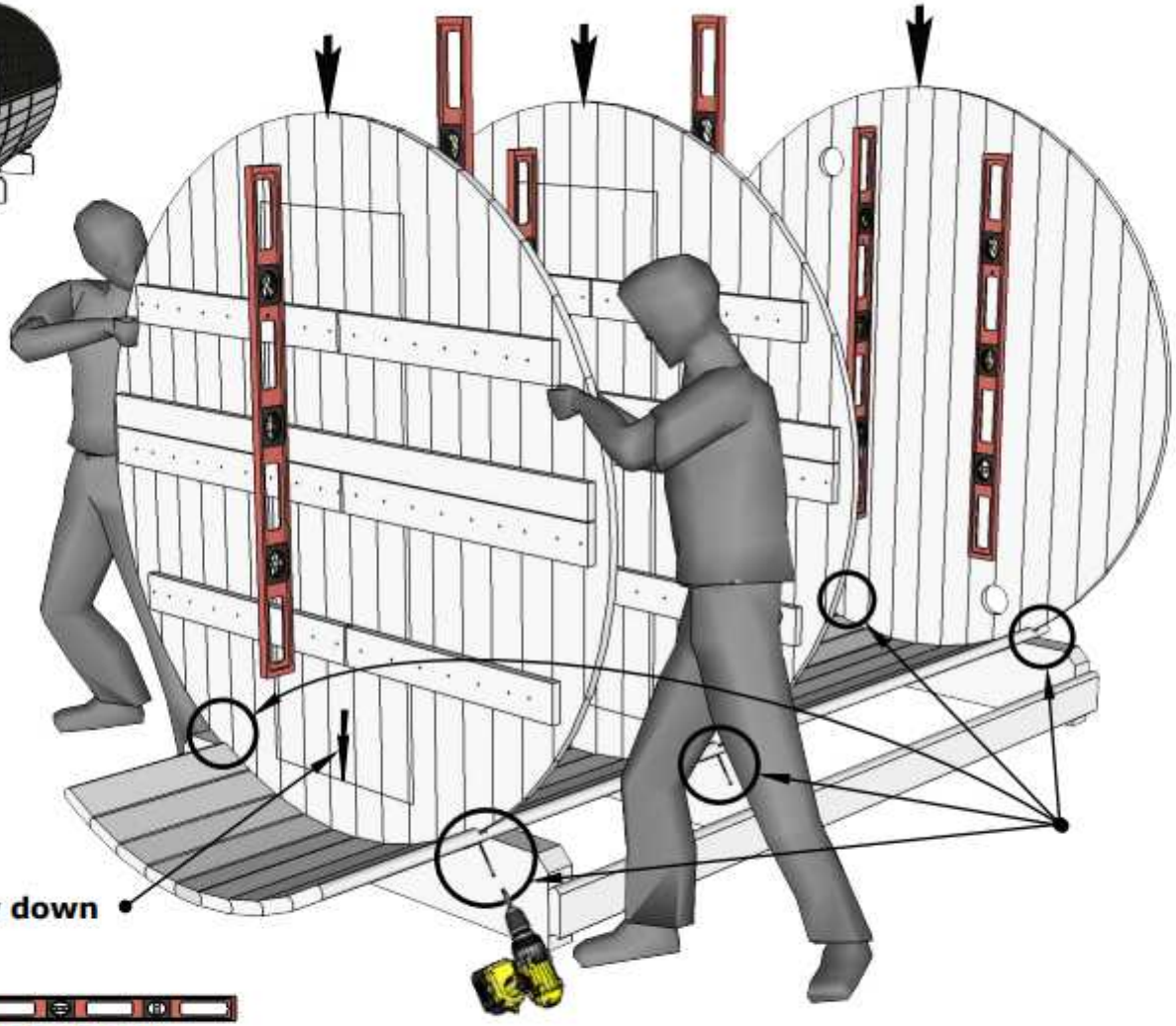


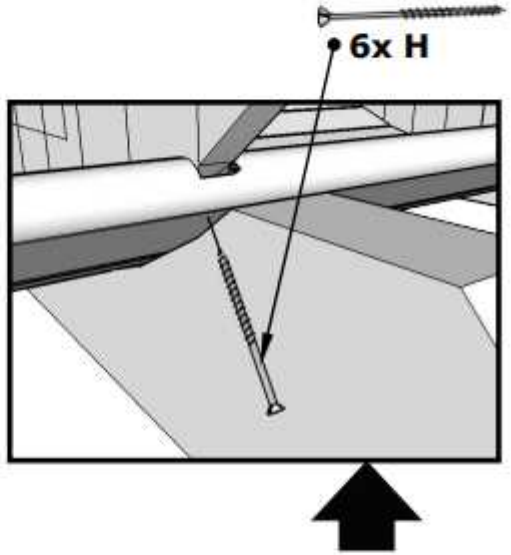


4.

Sauna 400, D205



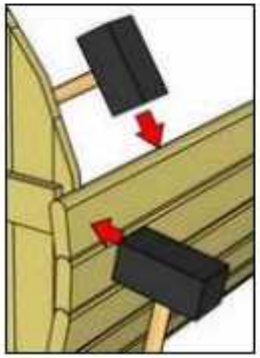


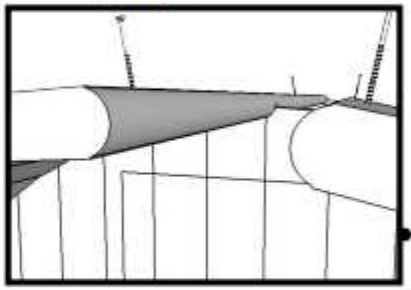


5.

Sauna 400, D205



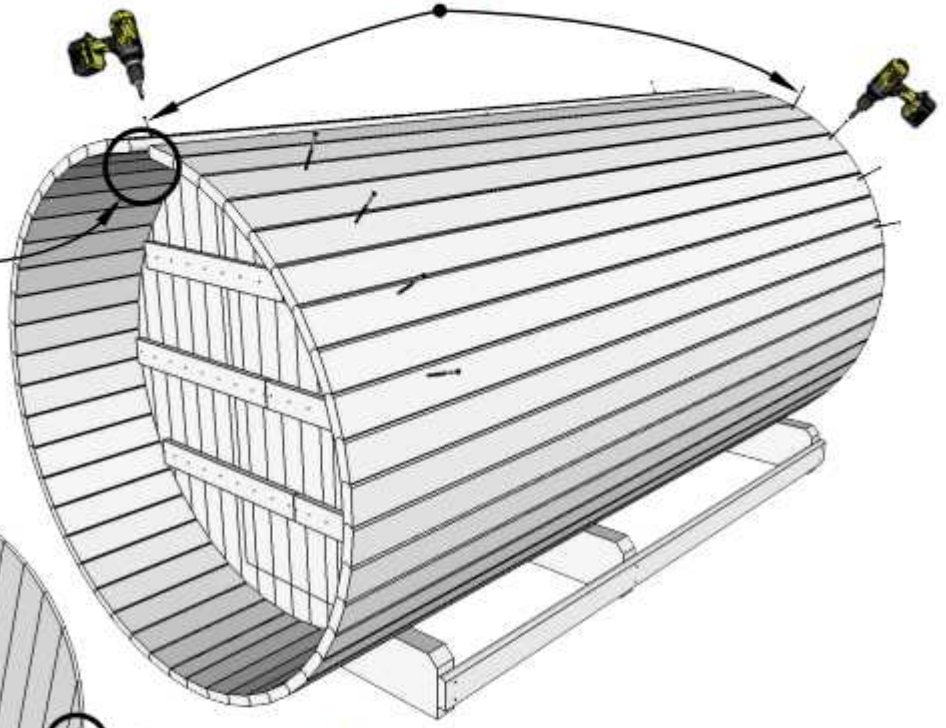




See page 6A

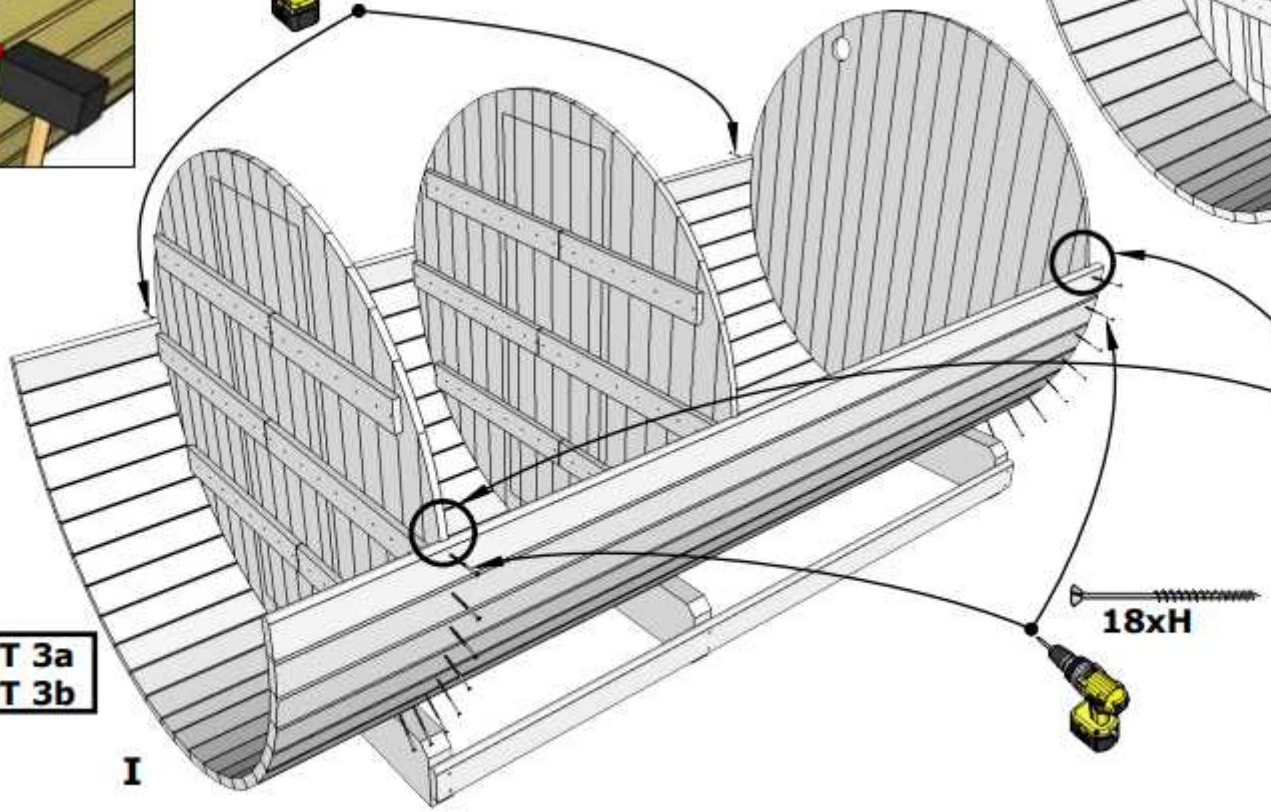
12x DET 3b
11x DET 3a

16xH



II

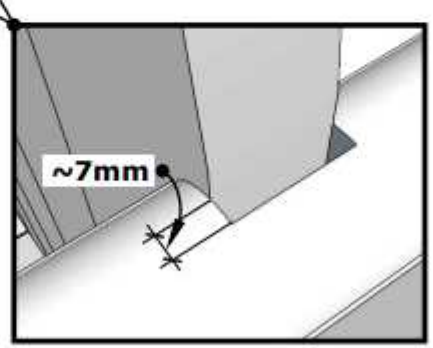
18xH



I

9x DET 3a
9x DET 3b

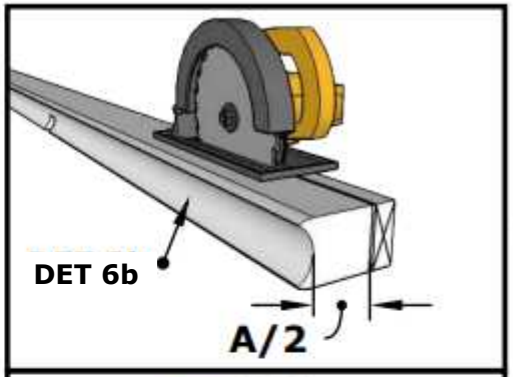
18xH

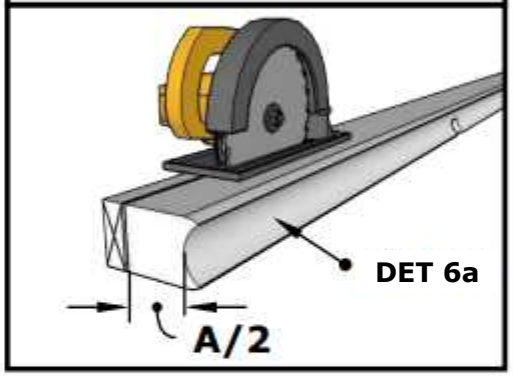


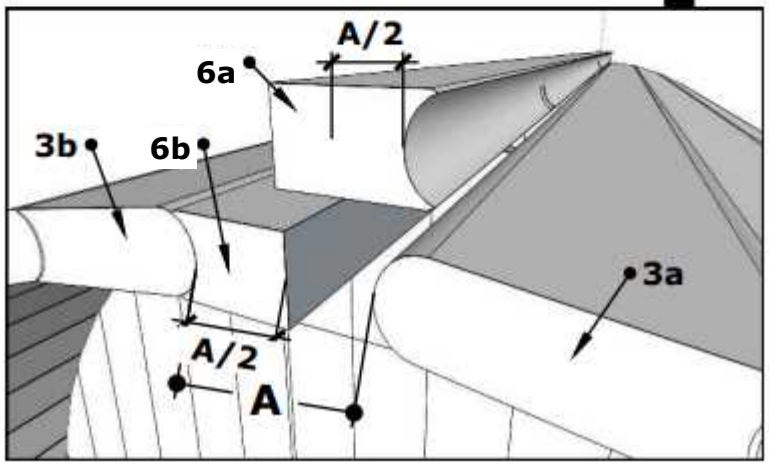
6.

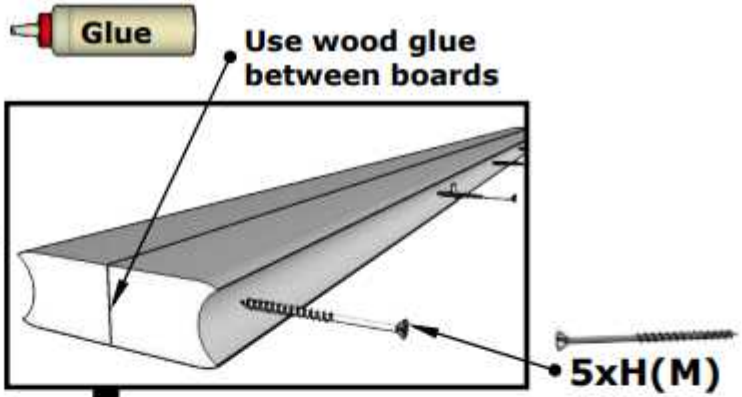
Sauna 400, D205

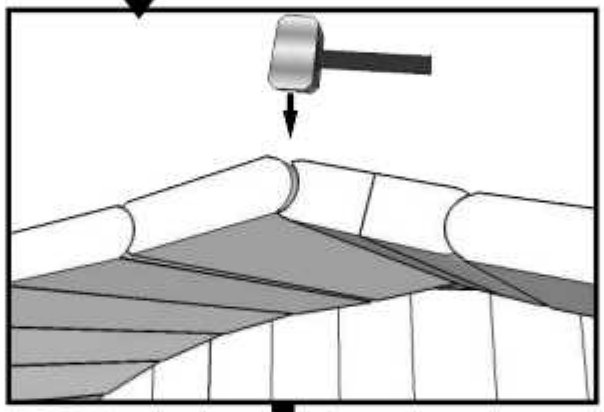


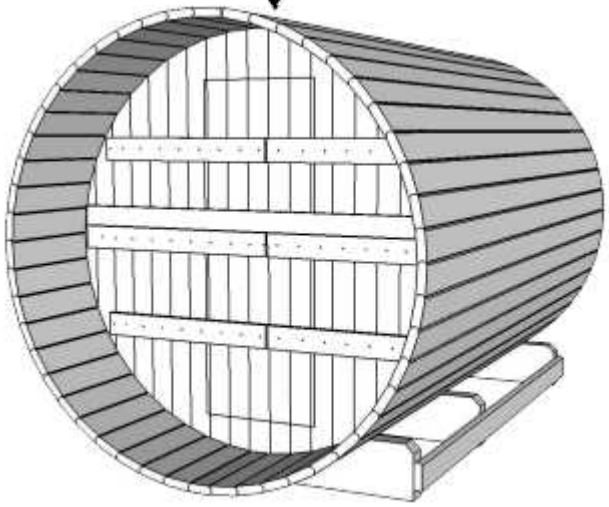








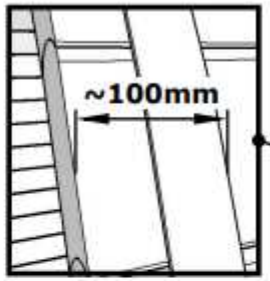


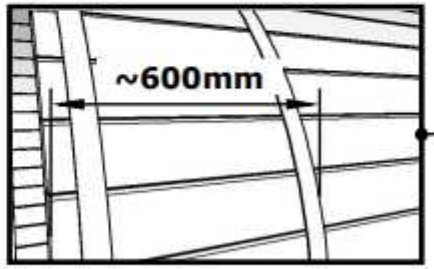


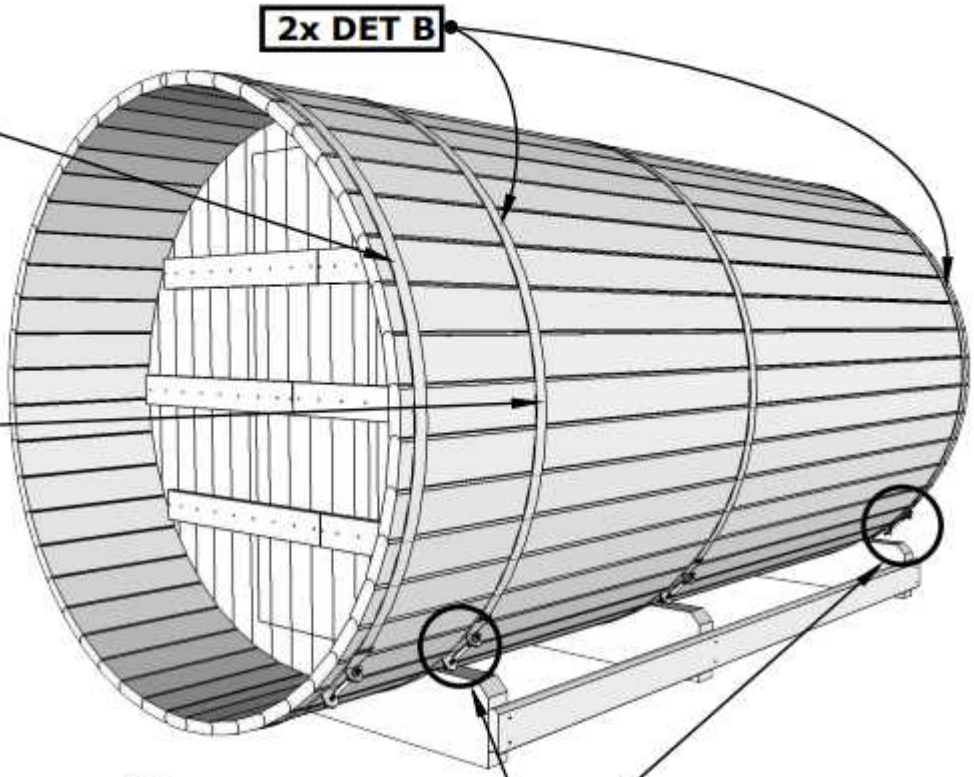
6A.

Sauna 400, D205

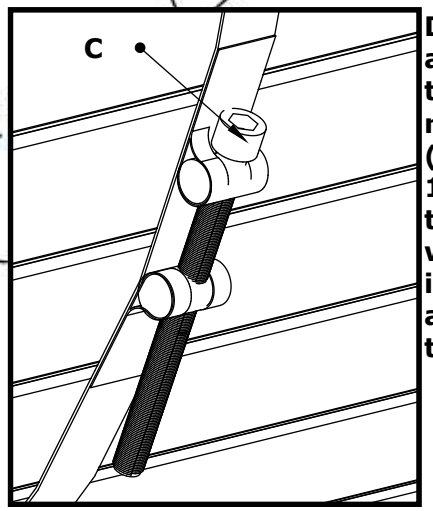








Remove screws and use them on further sauna installation.

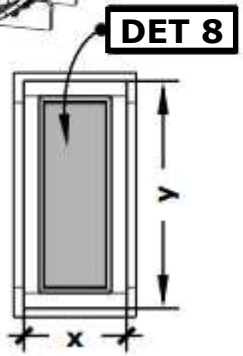


During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

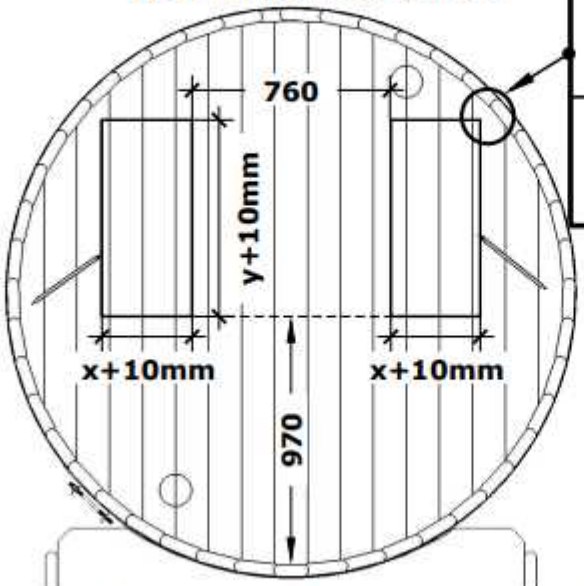
7.

Sauna 400, D205

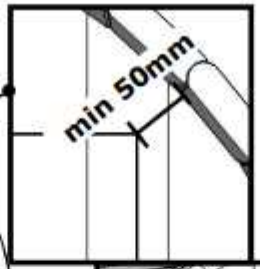




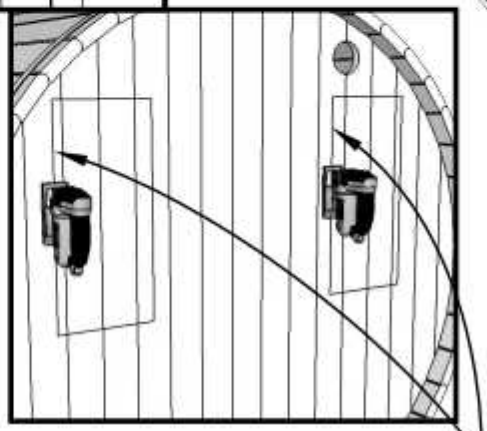
Mark windows openings.



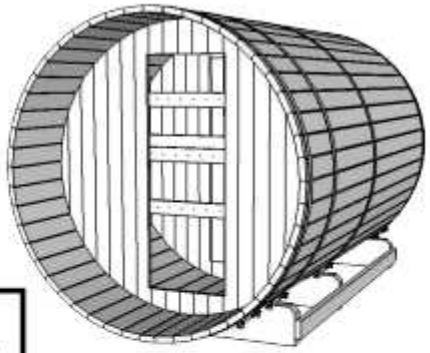
III Back wall

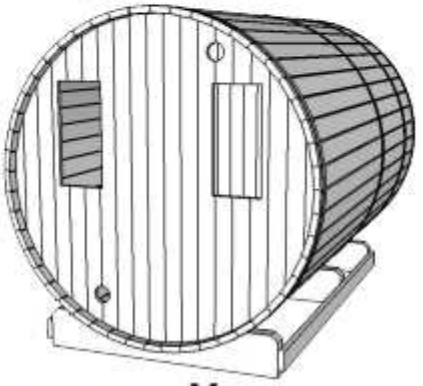


IV

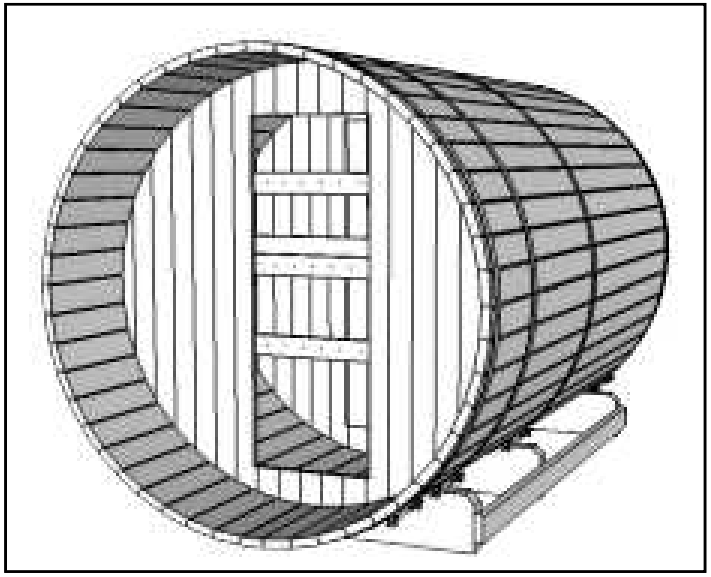


Cut out, follow the guidelines

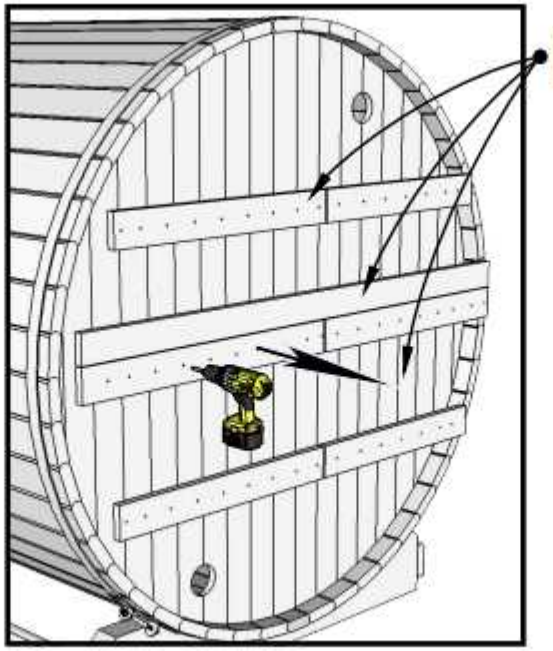




V



I



8.

Sauna 400, D205

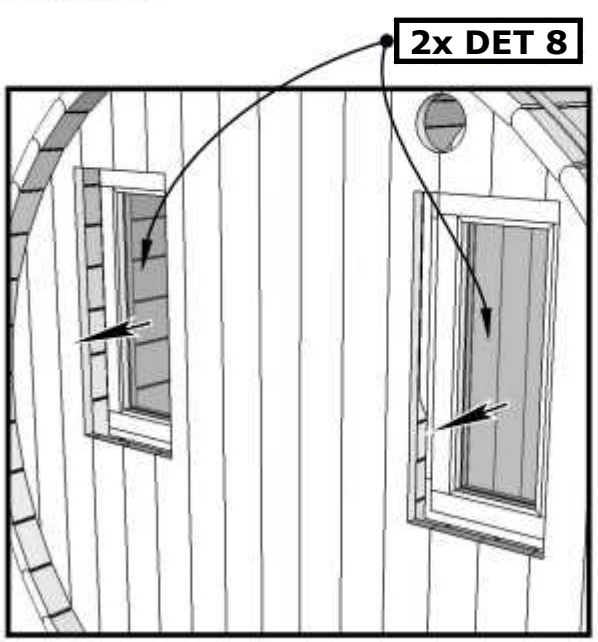


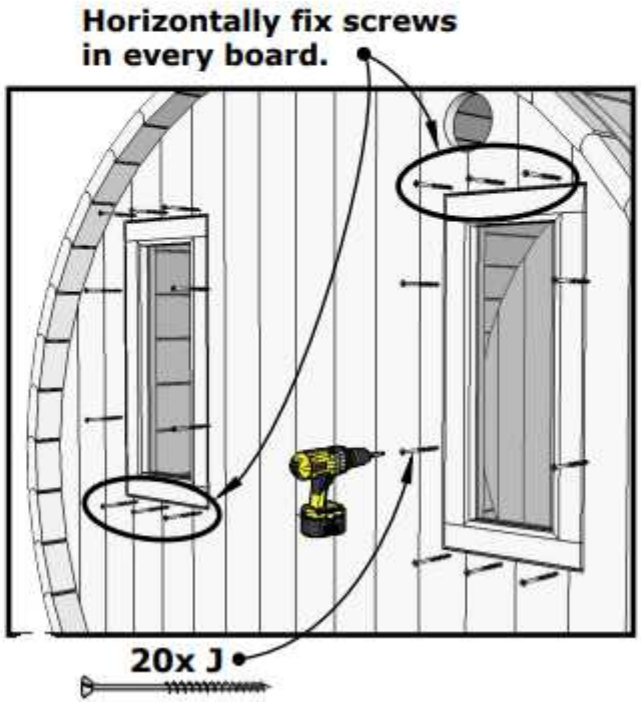


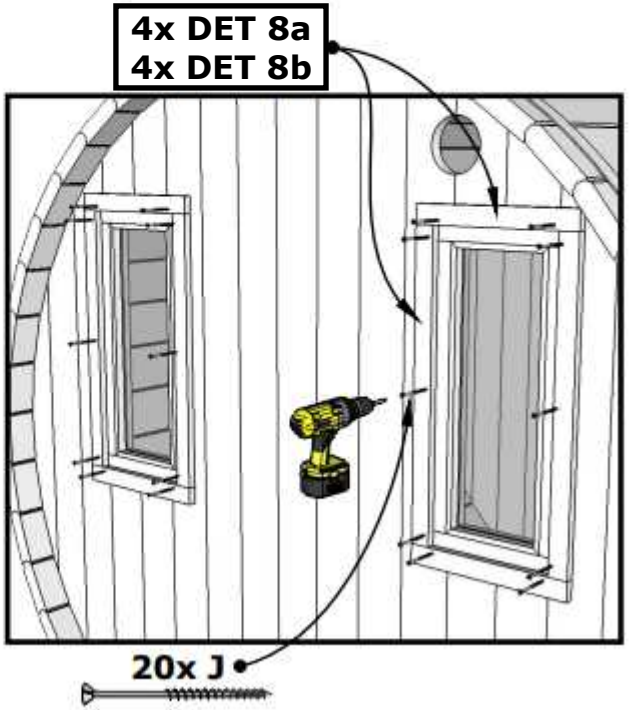
Use waterlevel for windows installation

NB! Place windows from inside.

I



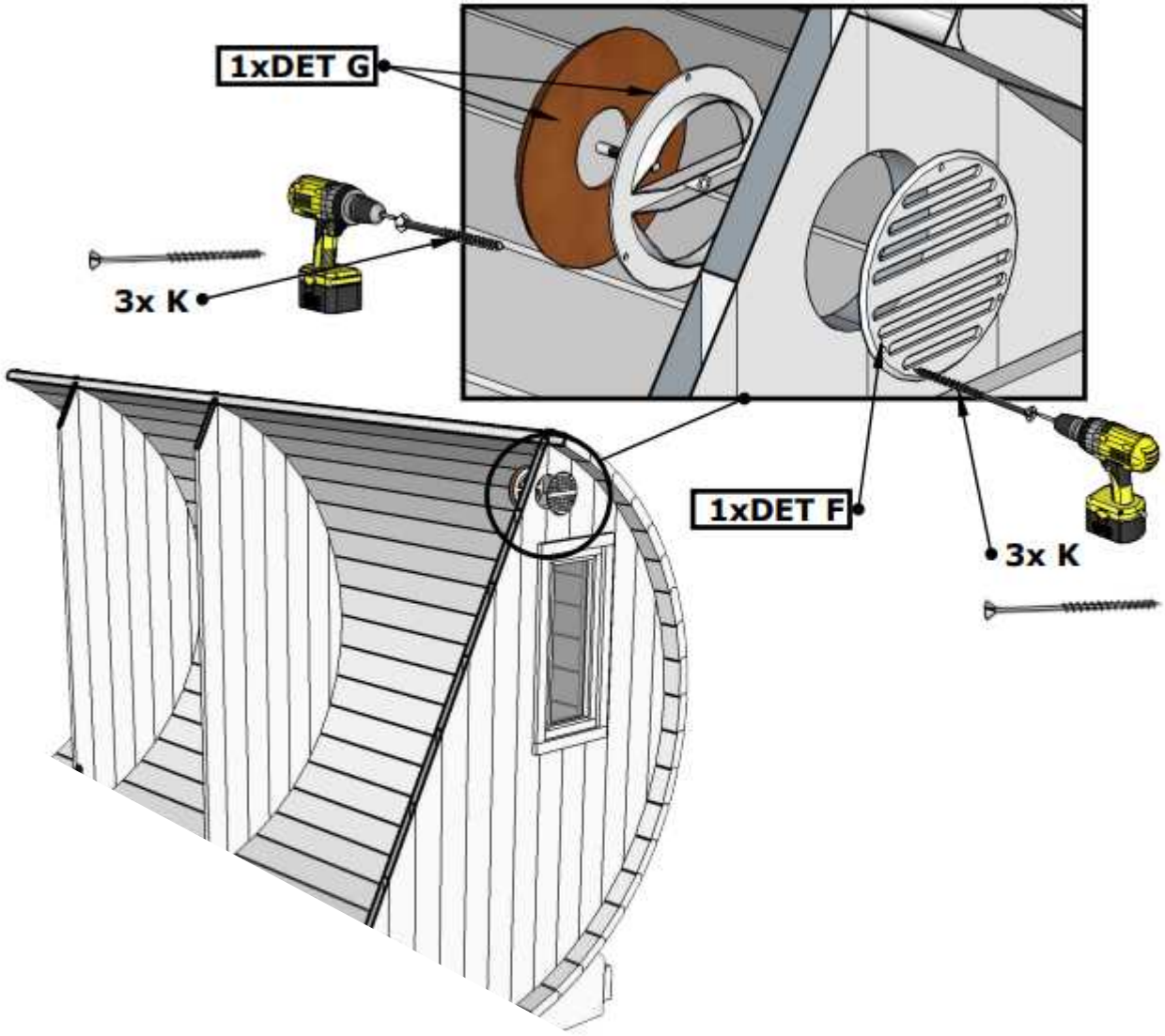




9.

Sauna 400, D205

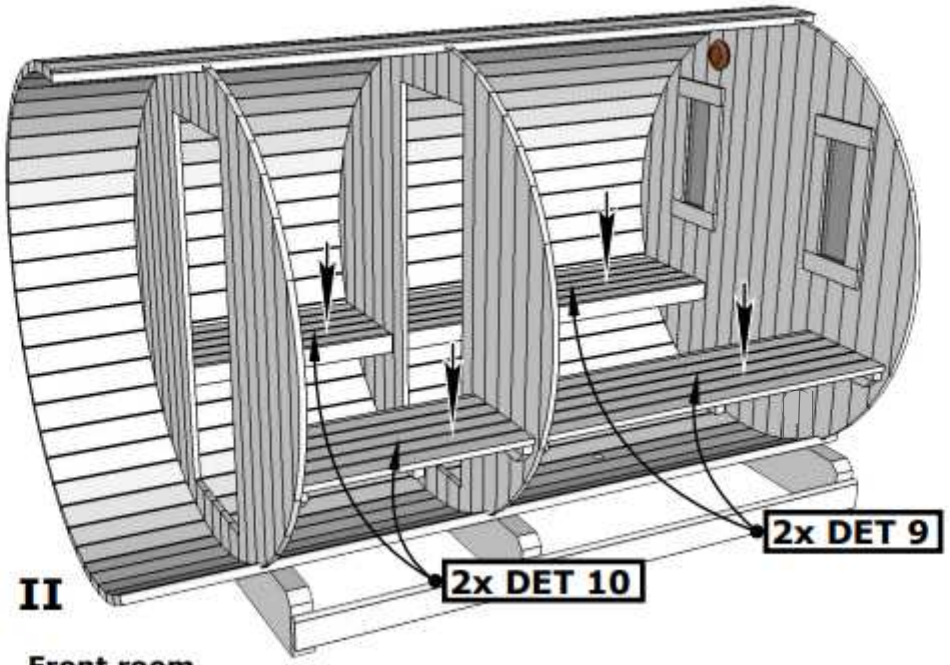


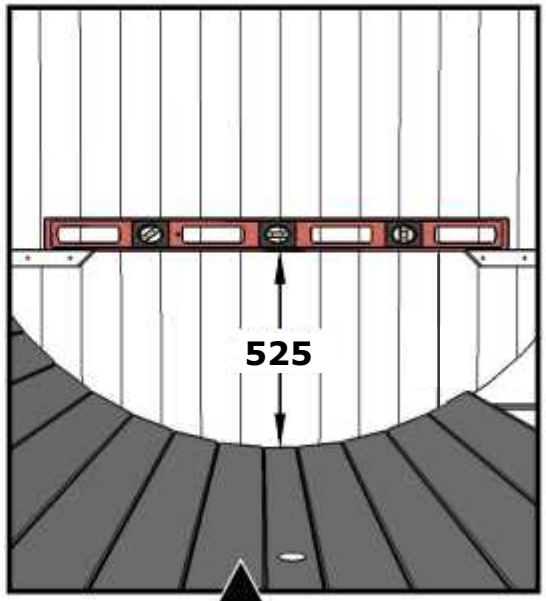


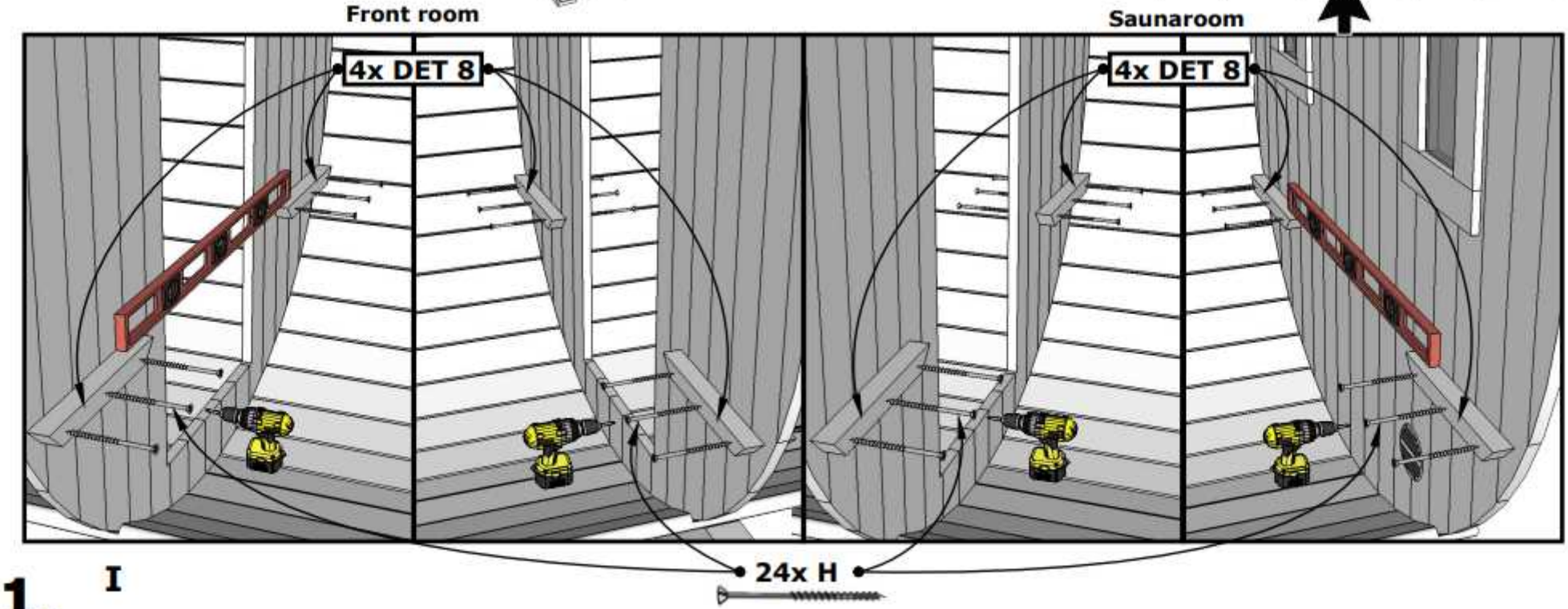
10.

Sauna 400, D205





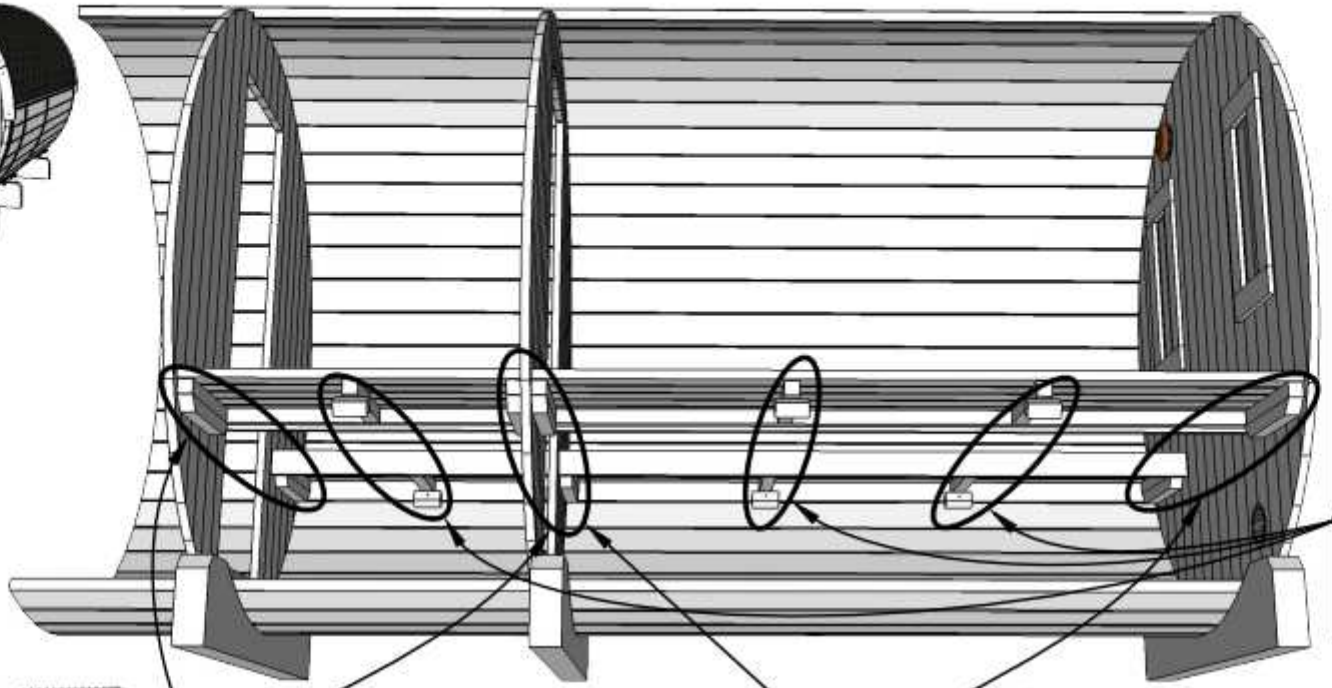


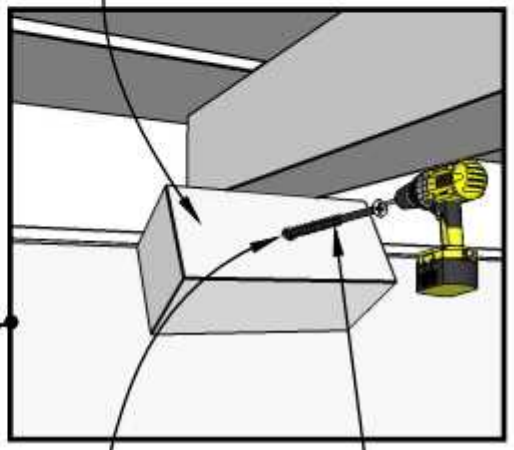


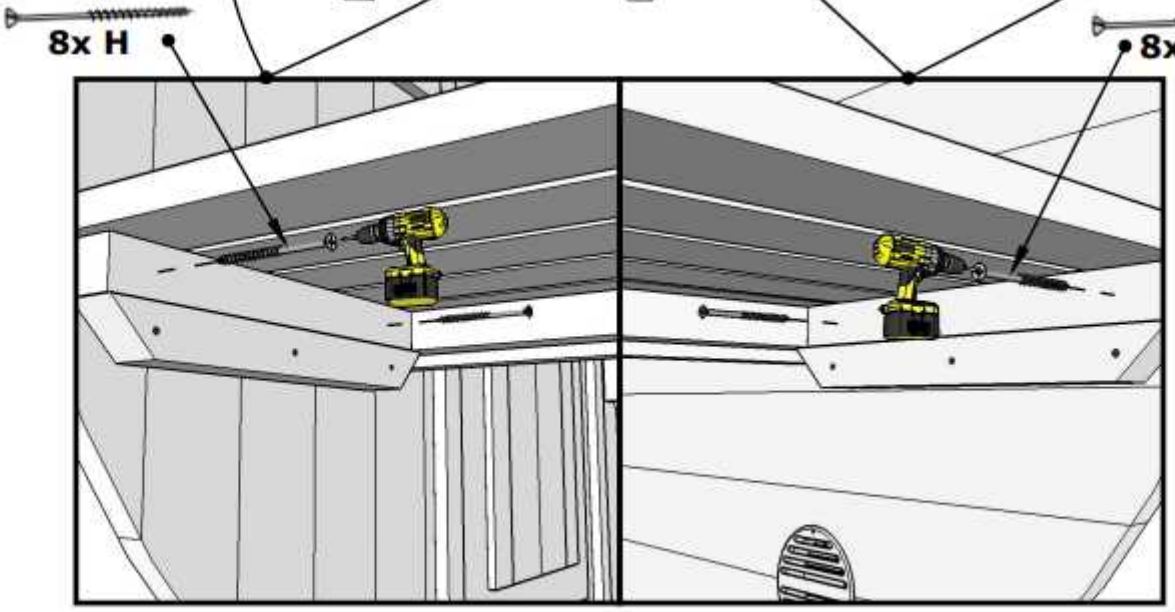
11.

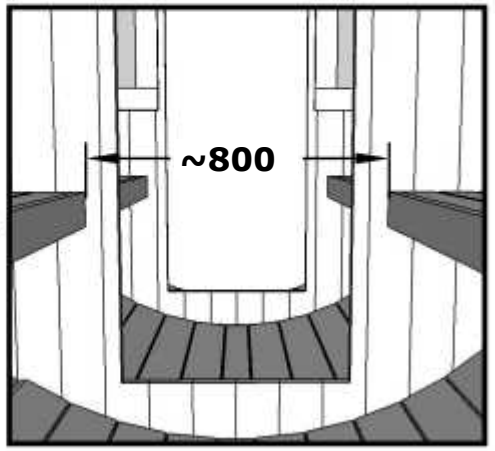
Sauna 400, D205





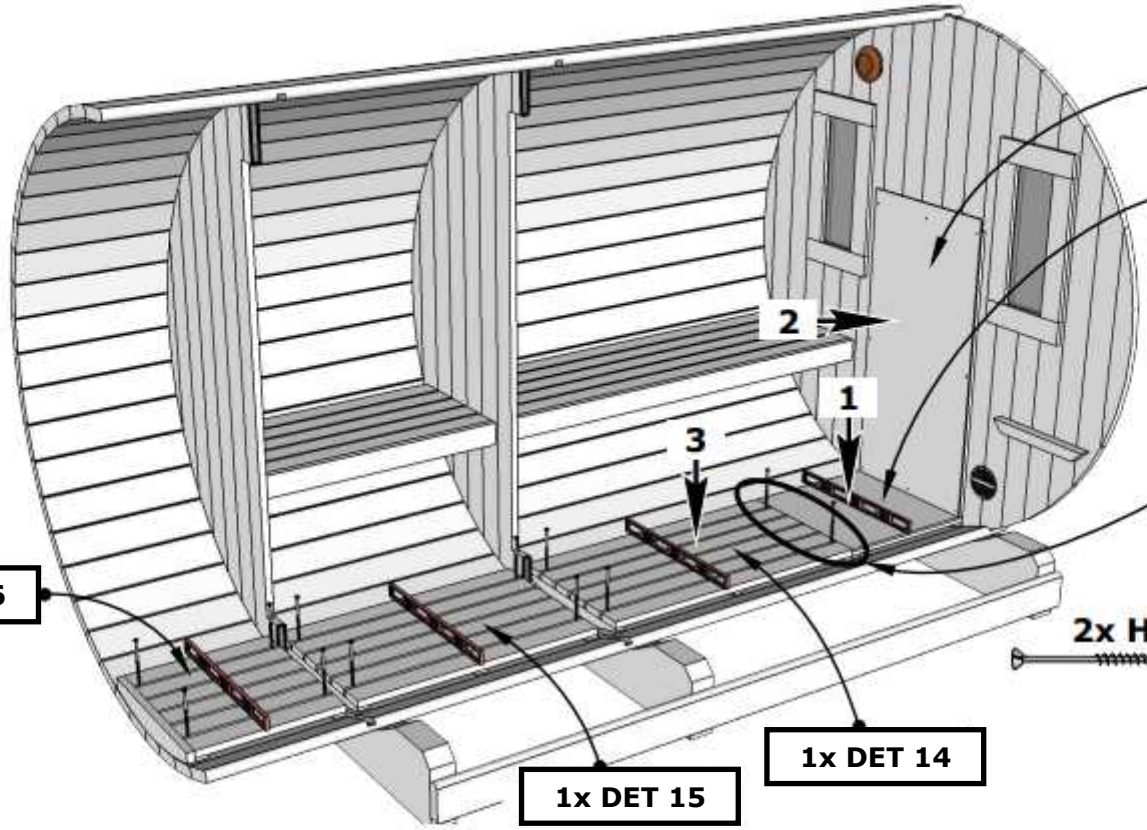






Sauna 400, D205





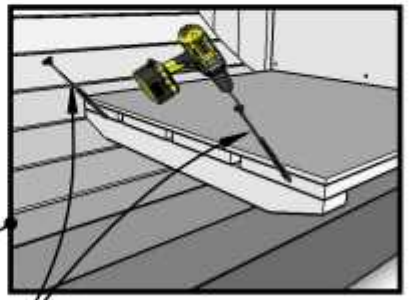
1x DET 13a (Minerit LW)

1x DET 13 (Minerit LW)

1x DET 16

1x DET 14

1x DET 15



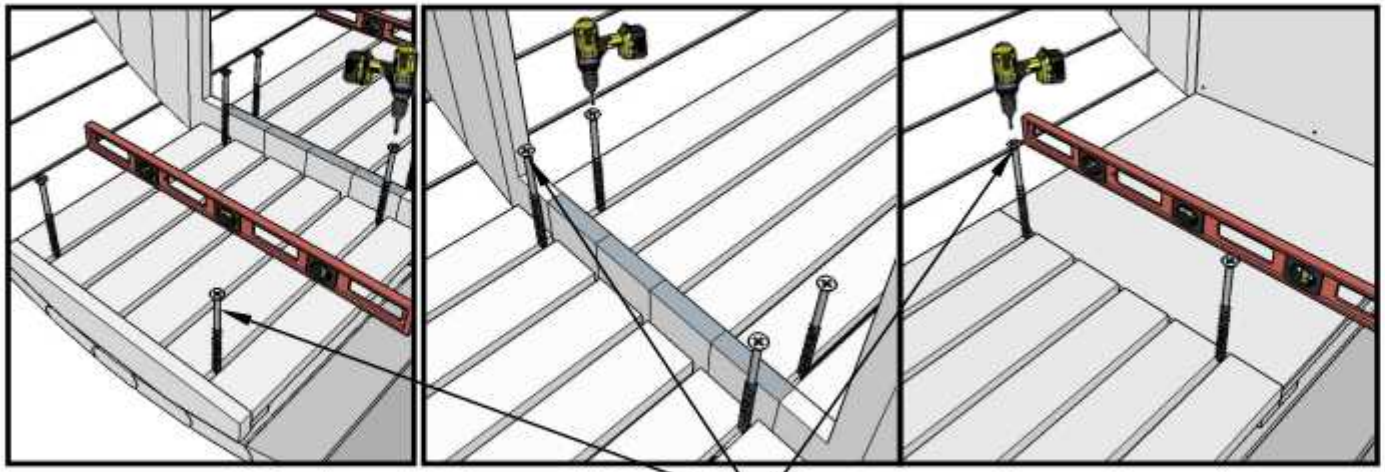
2x H



9x I(K)

2x DET L

NB! If Your Sauna equipped with electrical heater, then fix DET 13 directly to the wall without DET L. Then use screws K.



12x H

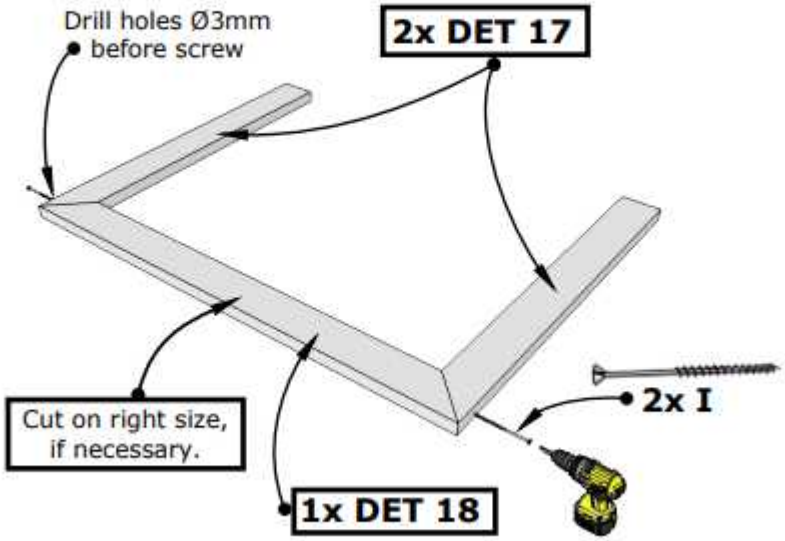
13.

Sauna 400, D205





I



II



III

14.

Sauna 400, D205



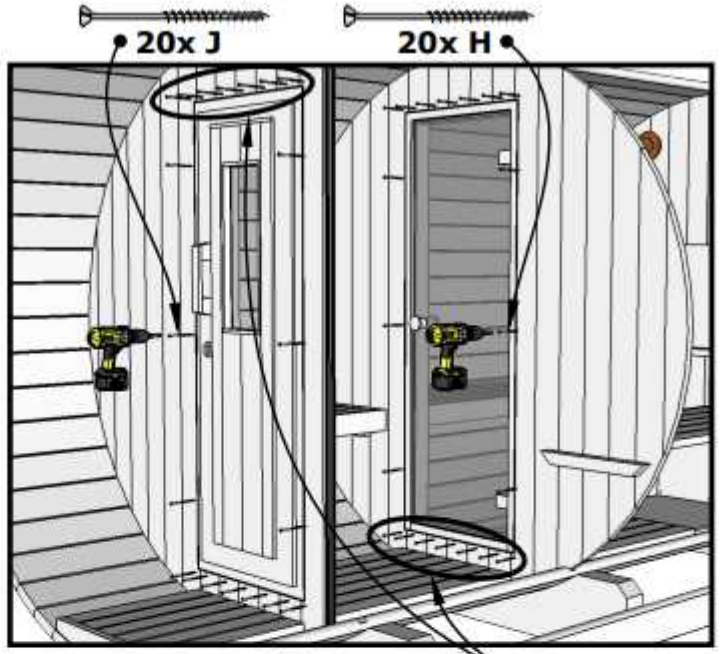


Use waterlevel!

NB! Place doors from inside!



I

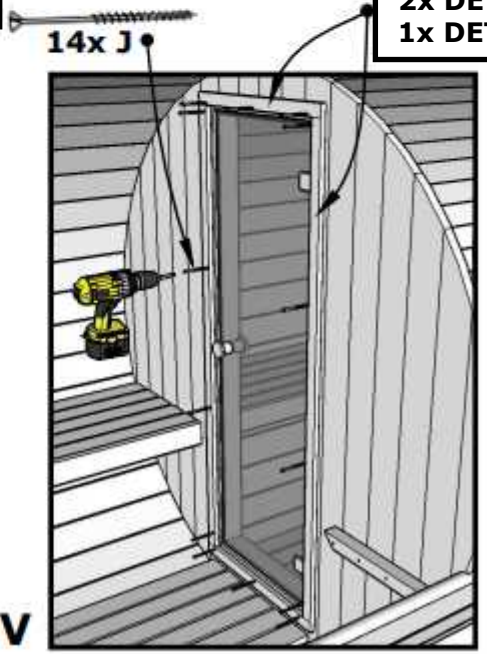


II

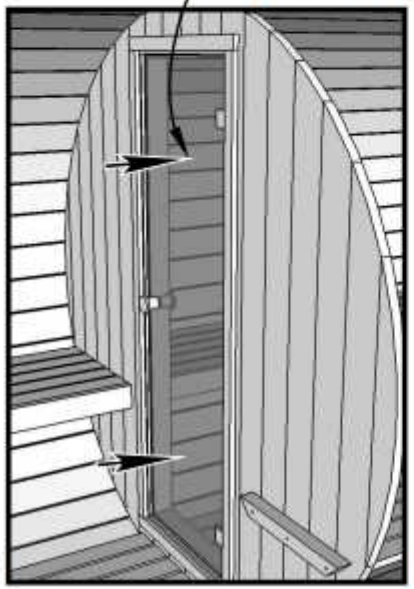
Horizontally fix screws in every board.



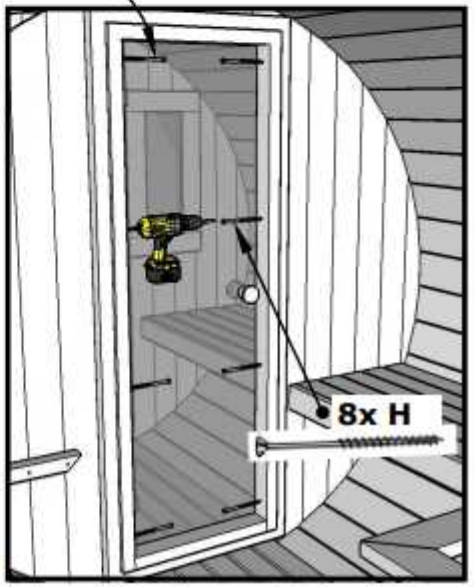
III



IV



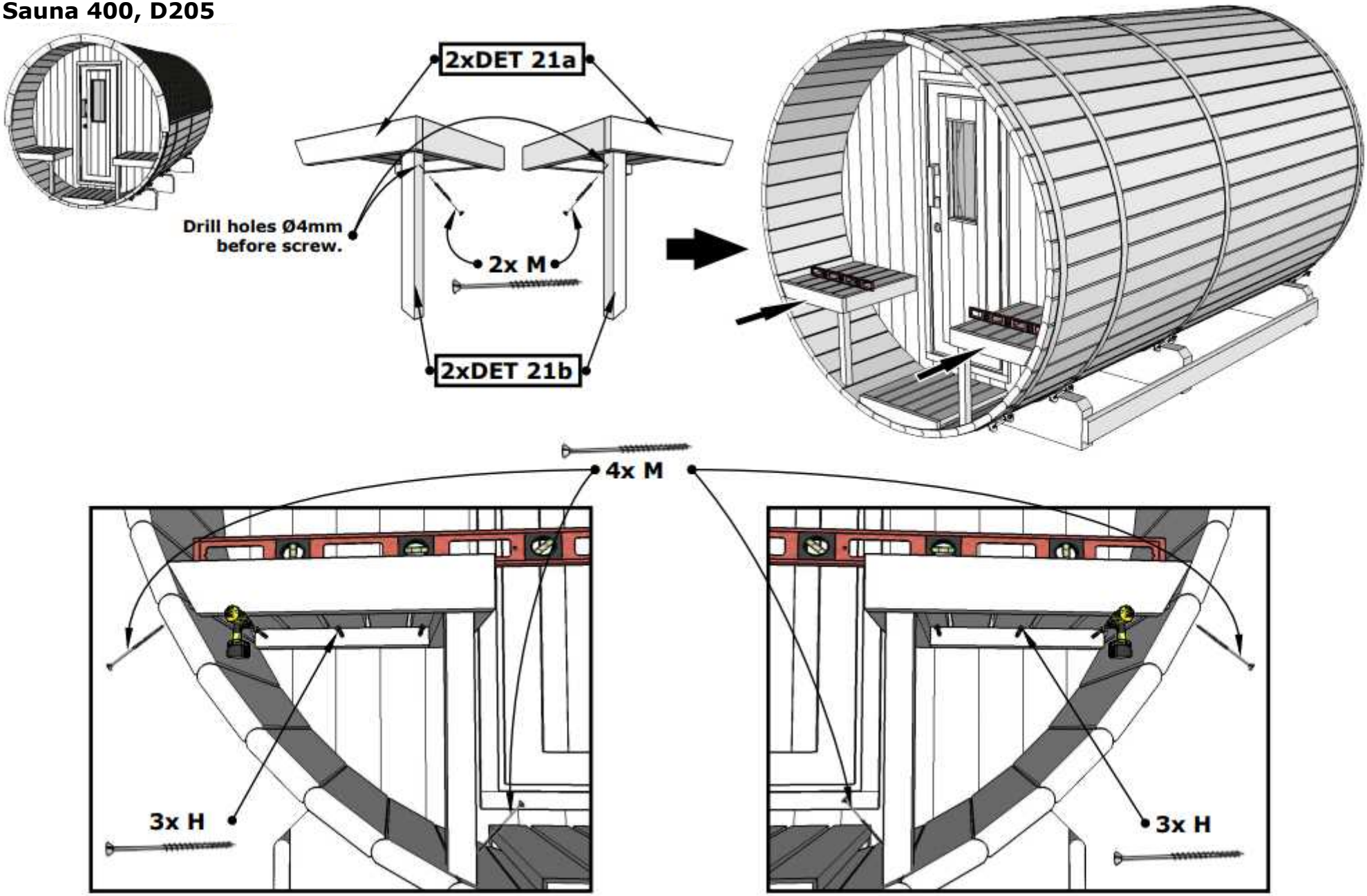
V



VI

15.

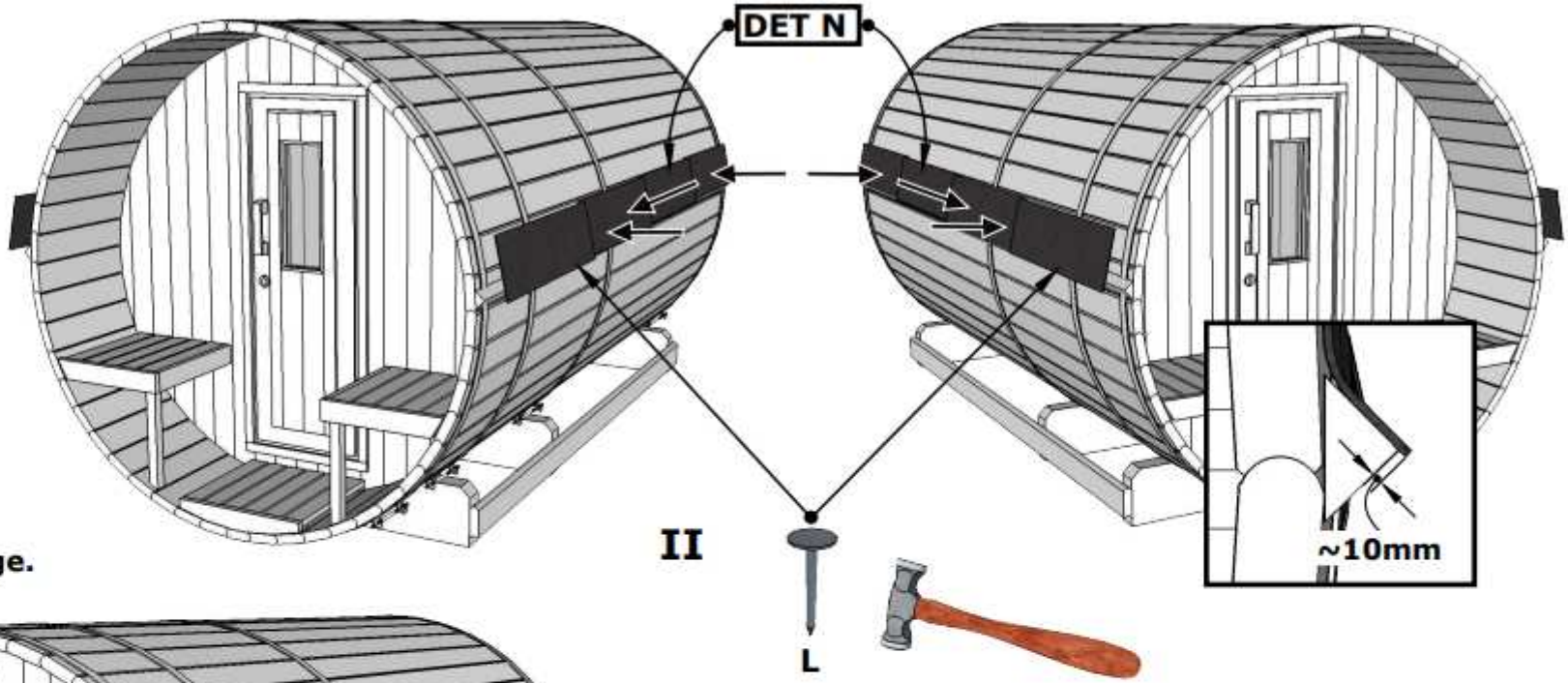
Sauna 400, D205



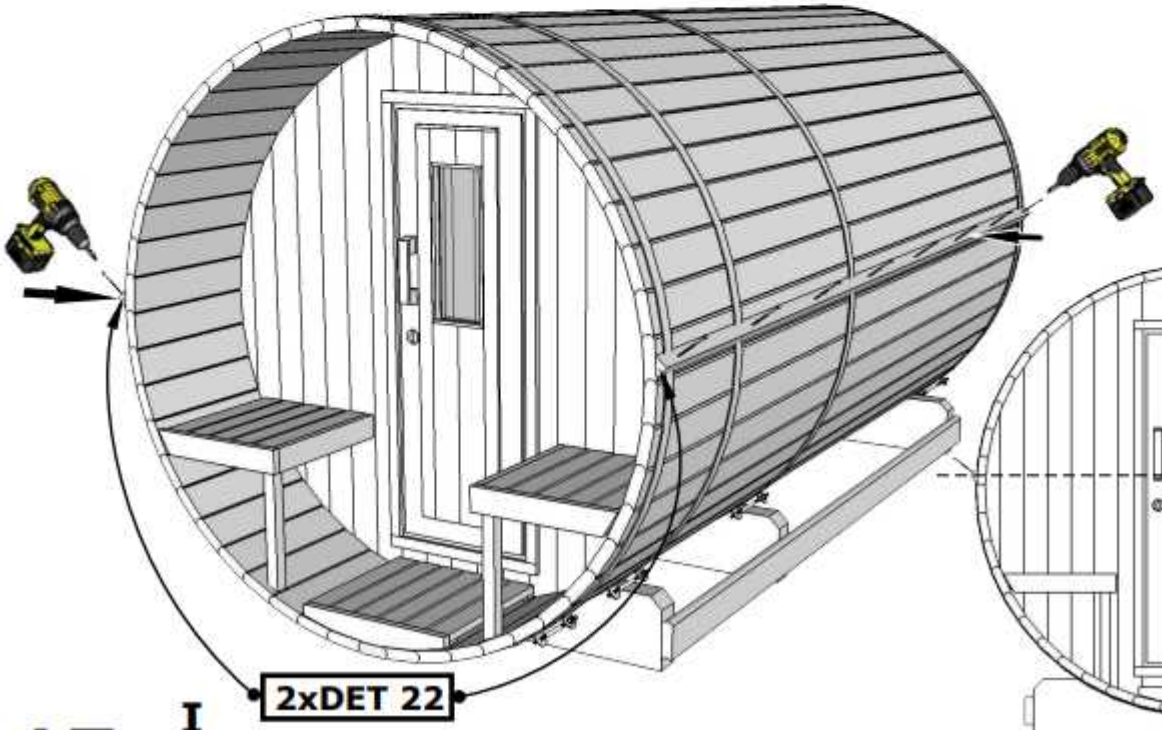
16.

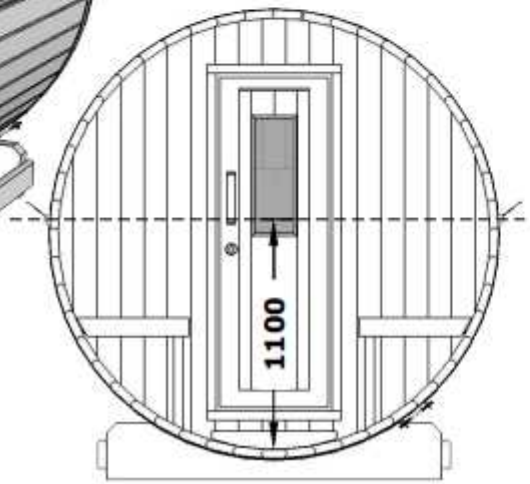
Sauna 400, D205

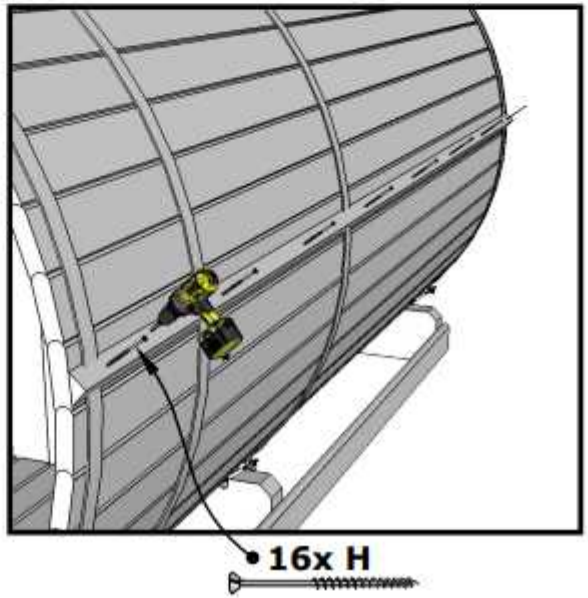




NB! See also shingles installation manual inside shingles package.







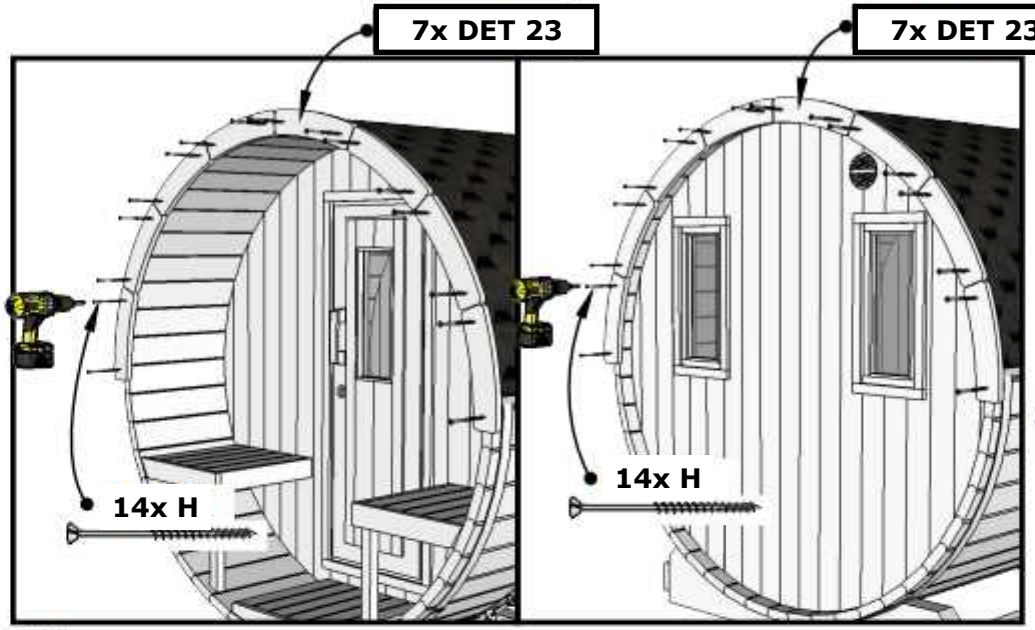
17.

Sauna 400, D205



NB! See also shingles installation manual inside shingles package.

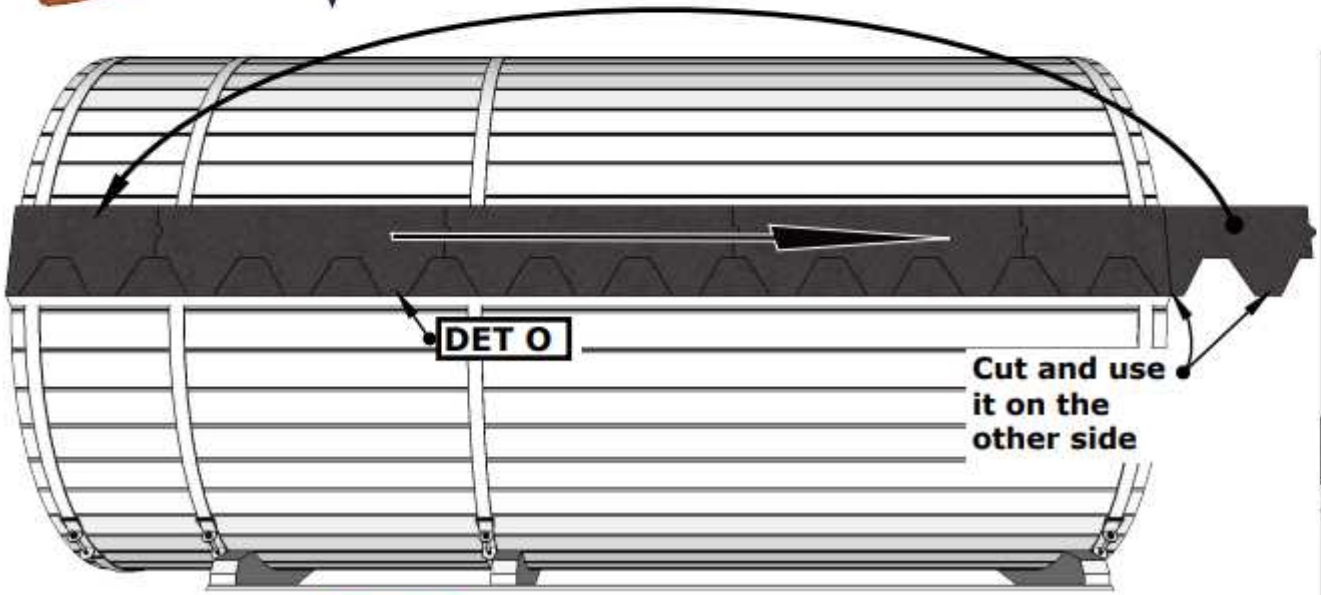




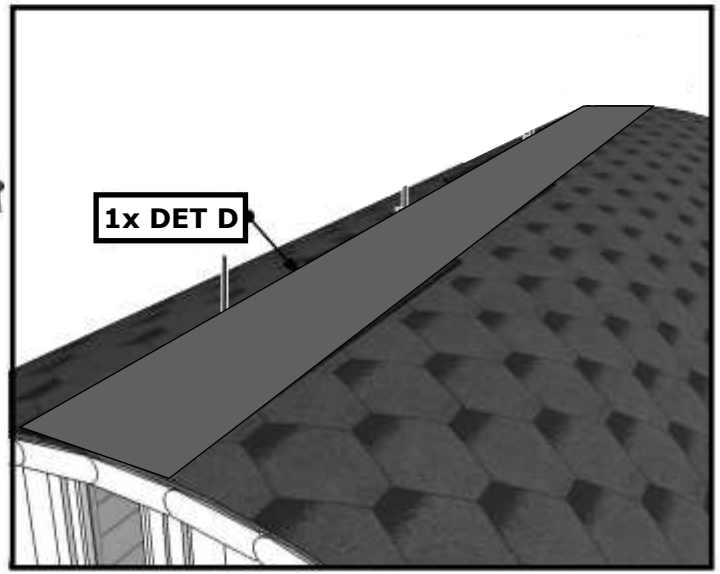
III



IV



I



II

18.